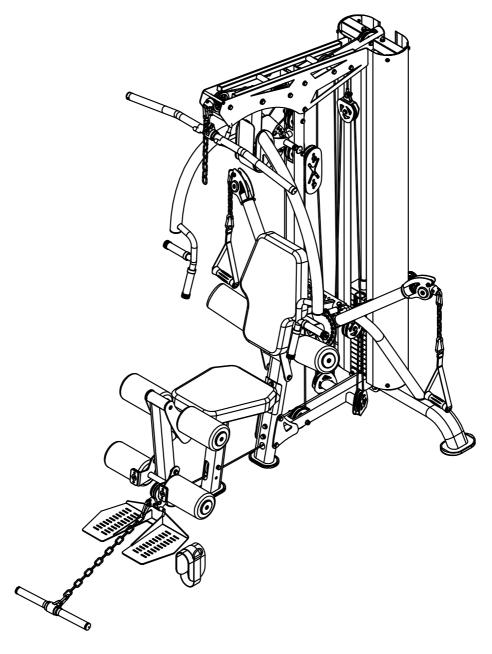
FRENCH FITNESS

OWNER'S MANUAL FF-X10

French Fitness X10 Functional Gym System



CAUTION!

Read all precautions and instructions in this manual before using this equipment.

IMPORTANT SAFETY NOTICE

PRECAUTIONS

This exercise machine is built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before you assemble or operate your machine. In particular, note the following safety precautions:

- 1. Keep children and pets away from the machine at all times. DO NOT leave children unattended in the same room with the machine.
- 2. Only one person at a time should use the machine.
- 3. If the user experiences dizziness, nausea, chest pain, or any other abnormal symptoms, STOP the workout at once. CONSULT A PHYSICIAN IMMEDIATELY.
- 4. Position the machine on a clear, leveled surface. DO NOT use the machine near water or outdoors.
- 5. Keep hands away from all moving parts.
- 6. Always wear appropriate workout clothing when exercising. DO NOT wear robes or other clothing that could become caught in the machine. Running or aerobic shoes are also required when using the machine.
- 7. Use the machine only for its intended use as described in this manual. DO NOT use attachments not recommended by the manufacturer.
- 8. Do not place any sharp object around the machine.
- 9. Disabled person should not use the machine without a qualified person or physician in attendance.
- 10. Before using the machine to exercise, always do stretching exercises to properly warm up.
- 11. Never operate the machine if the machine is not functioning properly.

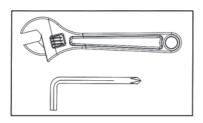
WARNING: BEFORE BEGINNING ANY EXERCISE PROGRAM, CONSULT YOUR PHYSICIAN. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PERSONS WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING ANY FITNESS EQUIPMENT. WE ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.

SAVE THESE INSTRUCTIONS.

IMPORTANT ASSEMBLY INFORMATION

- ❖ Tools Required for Assembling the Bench: Adjustable Wrench and Allen Wrench.
- NOTE: It is strongly recommended that this equipment is assembled by two or more people to avoid possible injury.
- Ensure Carriage Bolts are inserted through the SQUARE holes on components that need to be assembled. Attach washer only to end of the Carriage Bolt.
- Use Allen Bolts or Hex Bolts inserted through the ROUND hole on components that need to be assembled.
- Always wait until all bolts are assembled onto the bench before tightening the bolts. Do not tighten each bolt right after it is installed

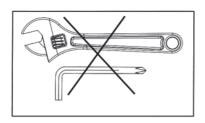
Fasten Nuts and Bolts



Securely tighten all Nuts and Bolts after all components have been assembled in current and previous steps.

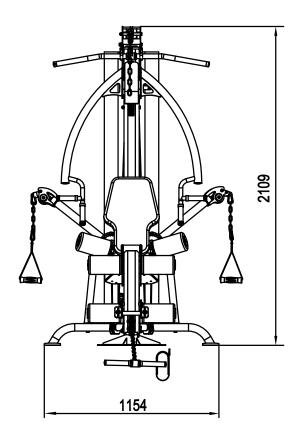
NOTE: Do not over tighten any component with pivoting function.

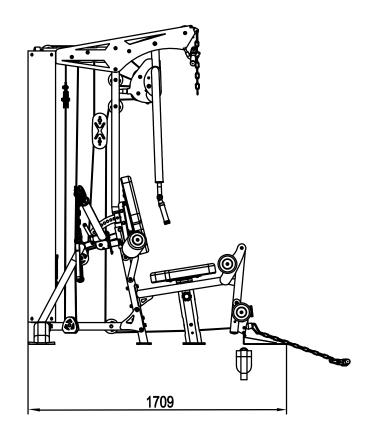
Make sure all pivoting components are able to move freely.

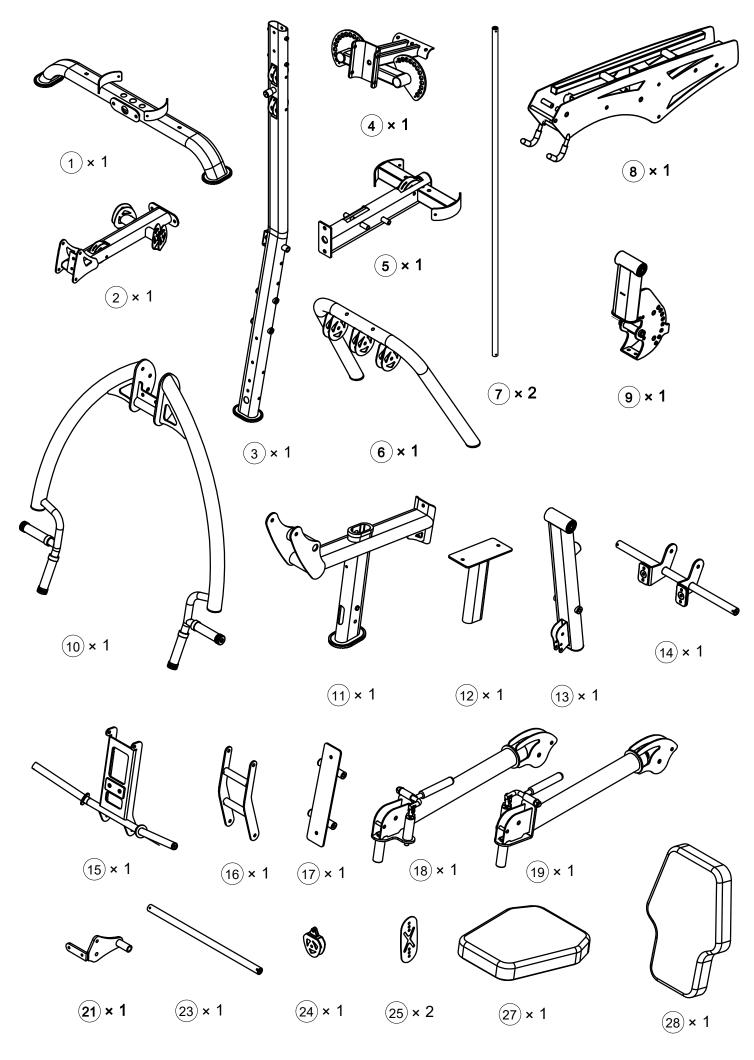


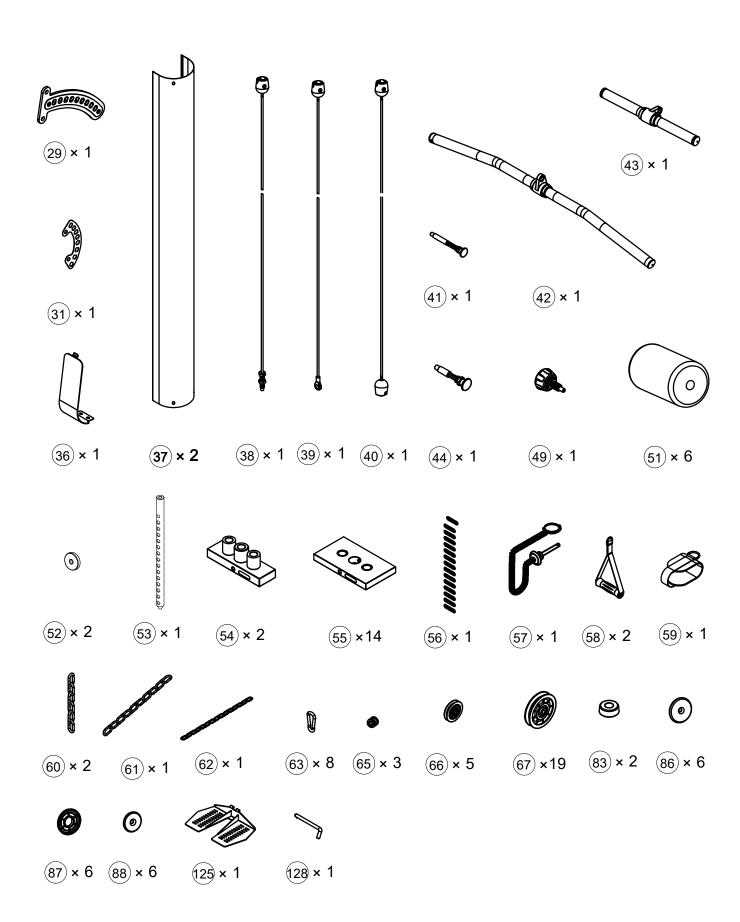
Do not tighten all Nuts and Bolts in this step.

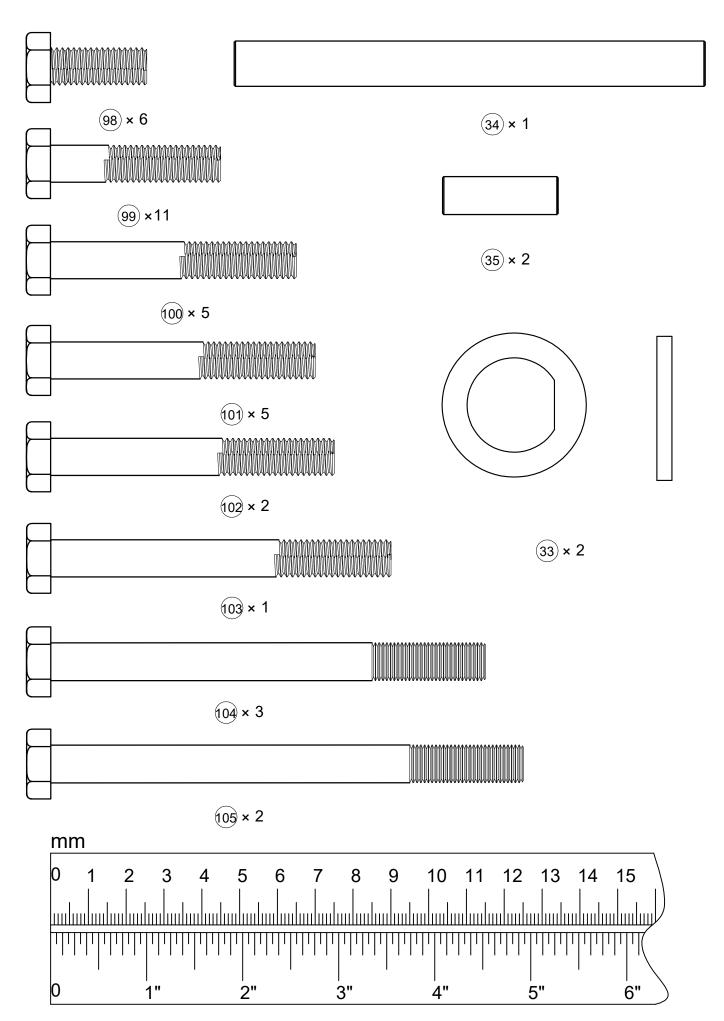
Assembled Dimension: 1709mm x 1154mm x2109mm

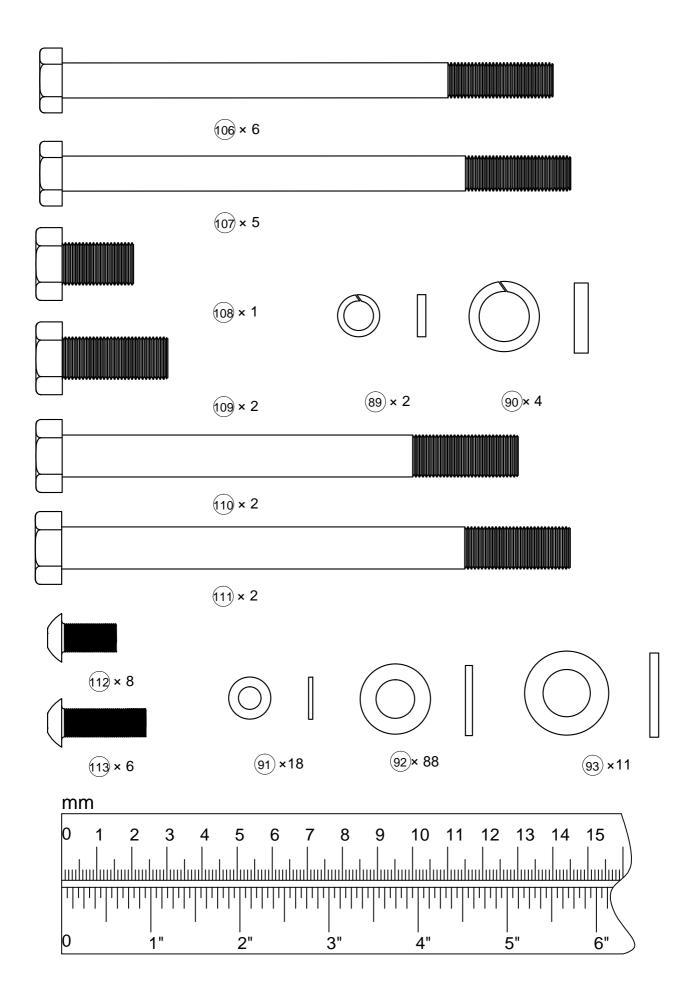


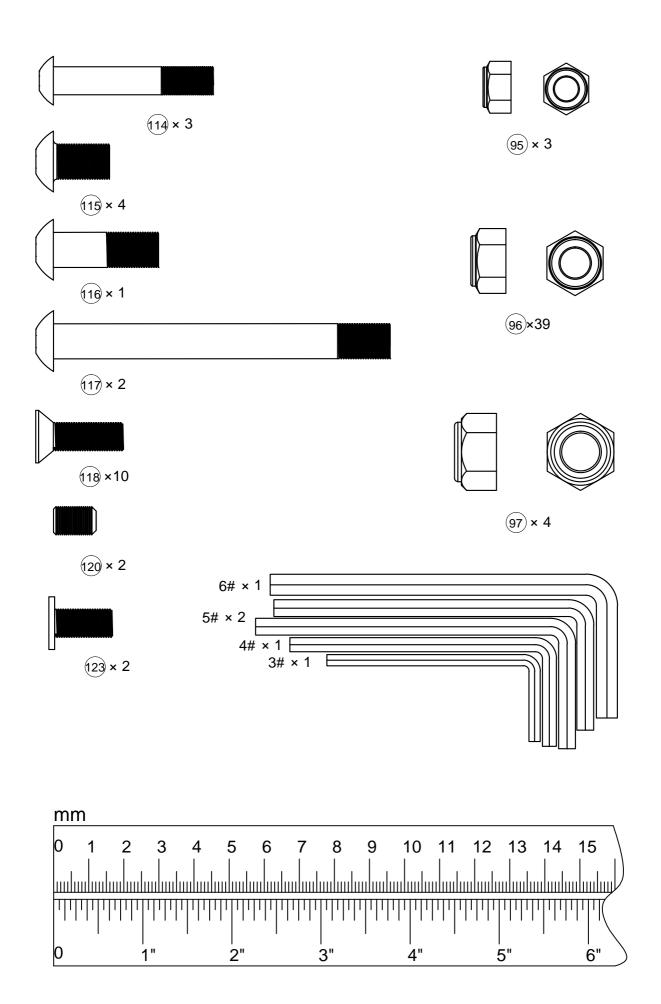


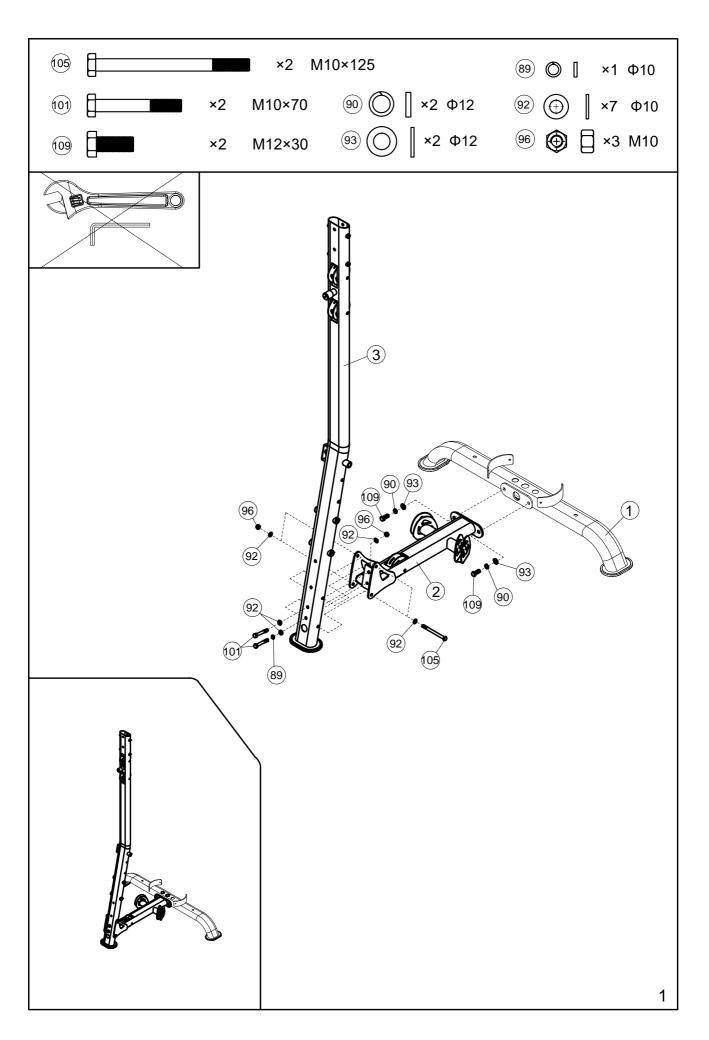


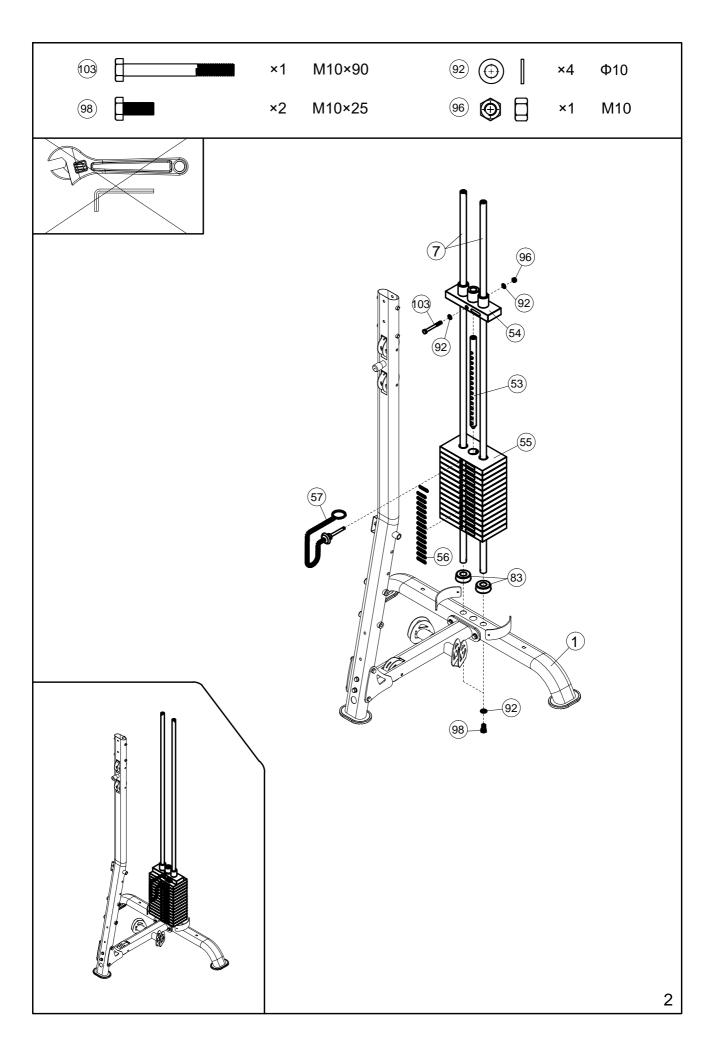


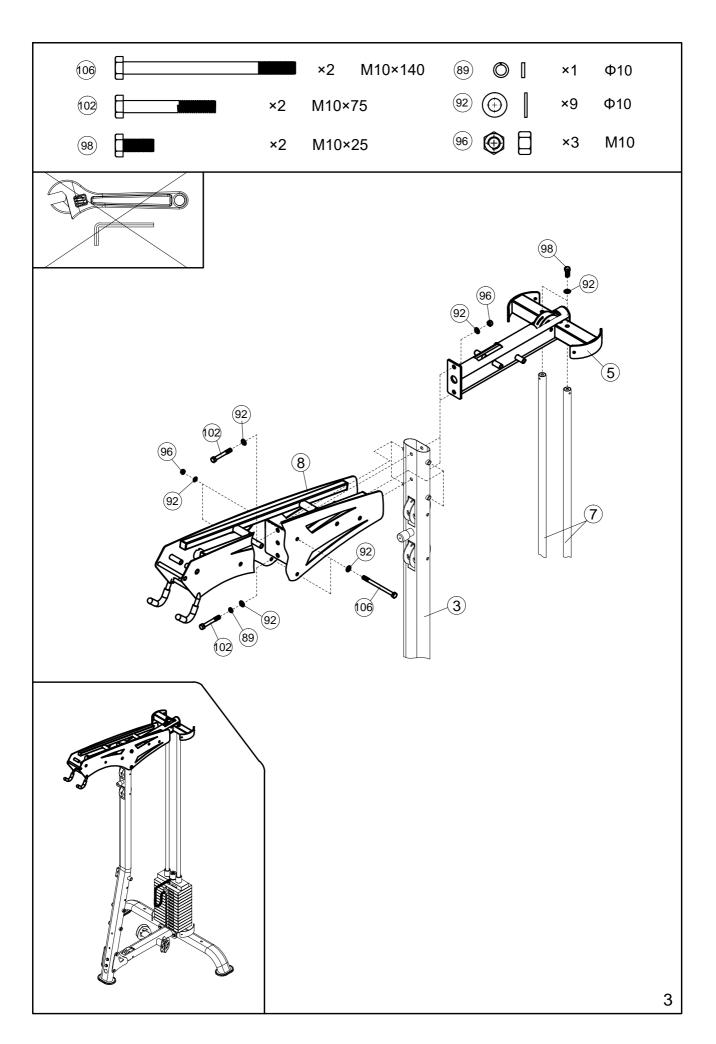


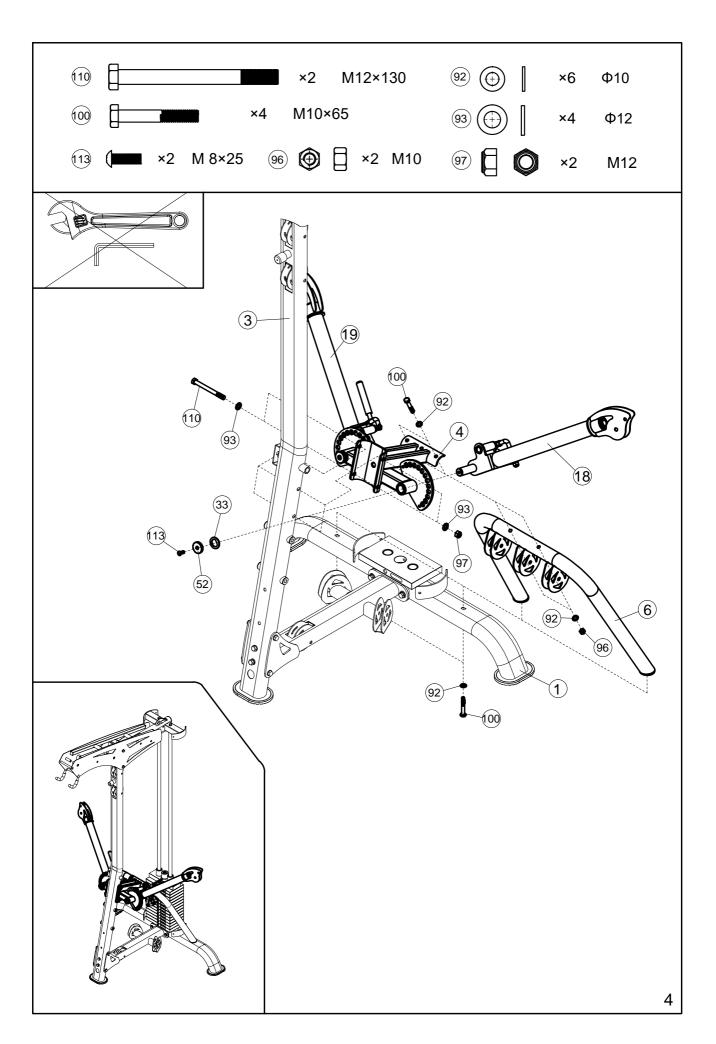


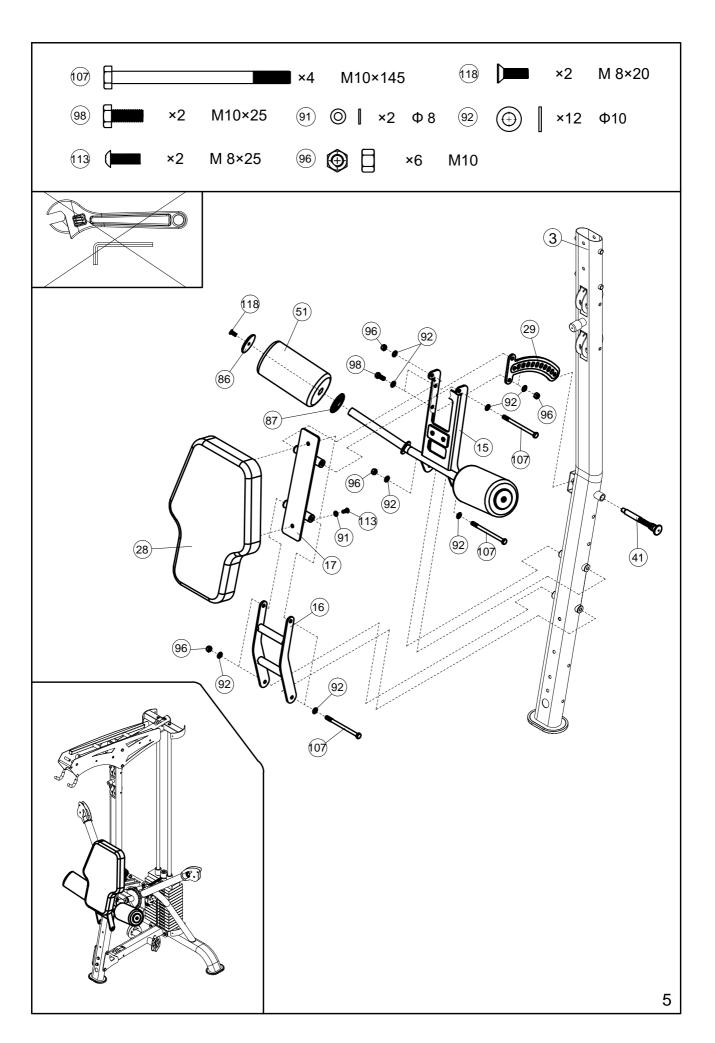


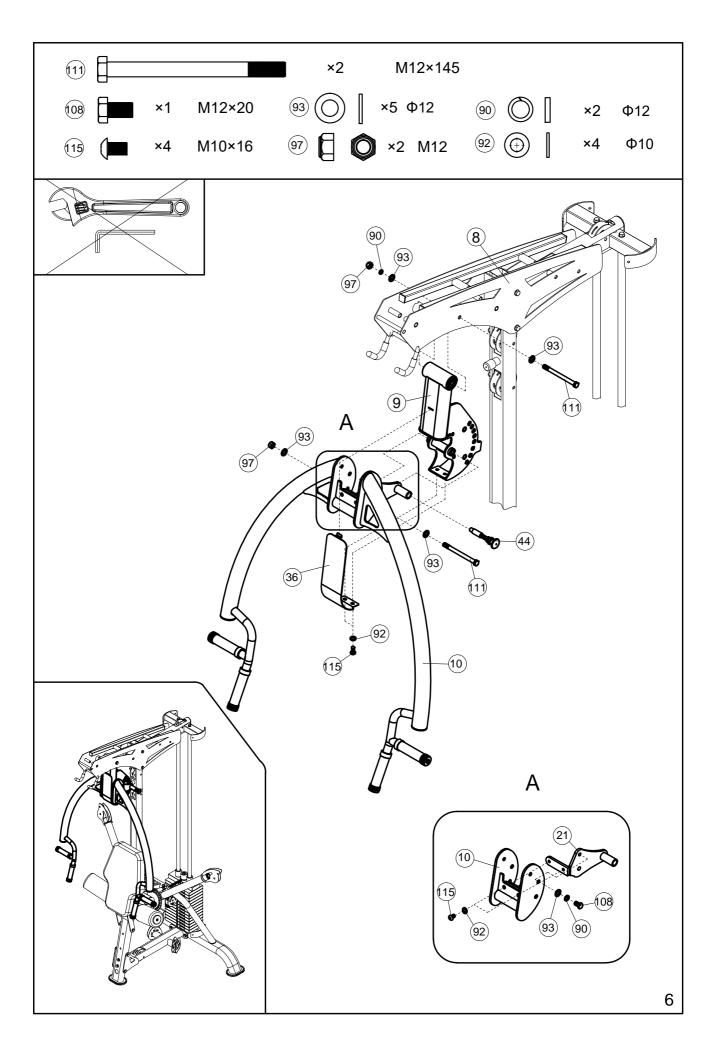


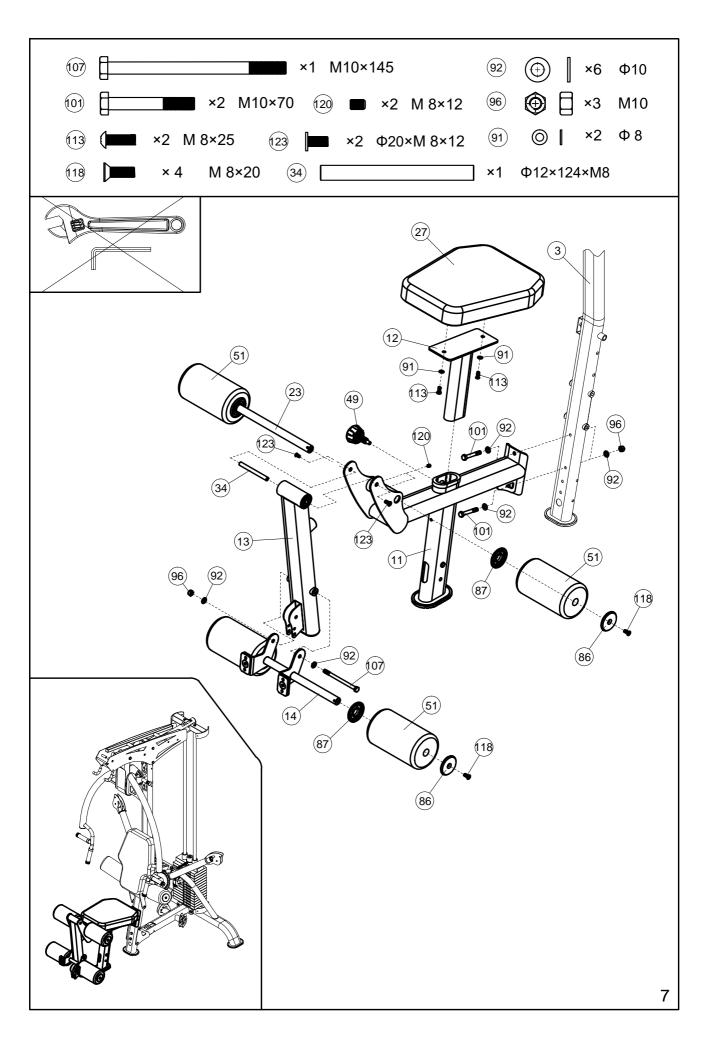


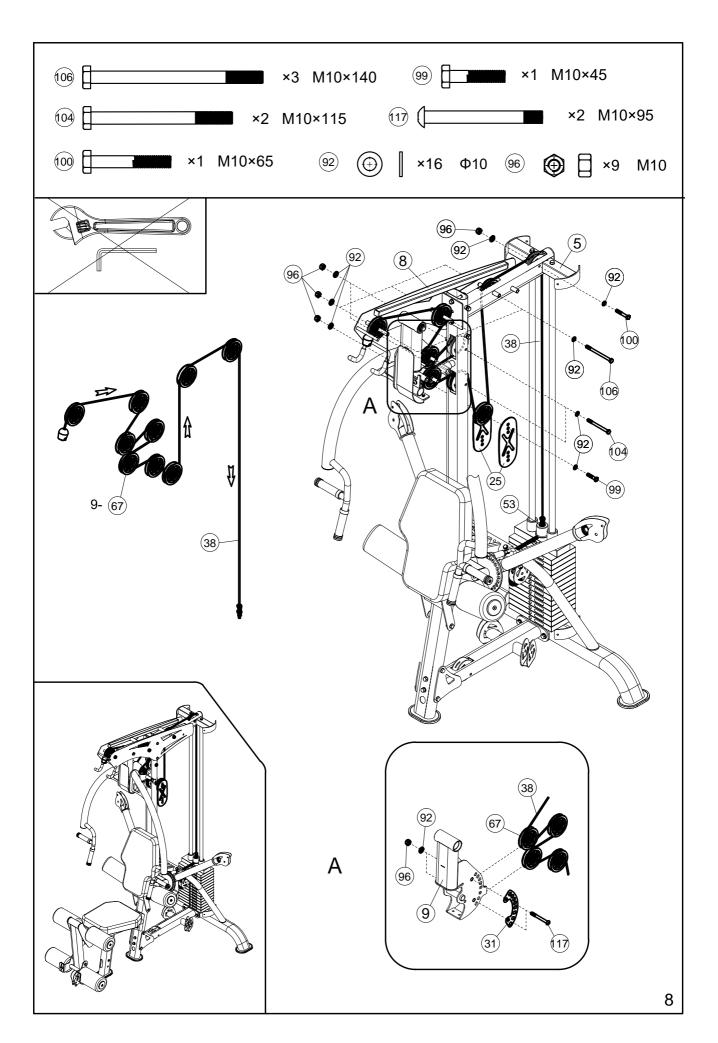


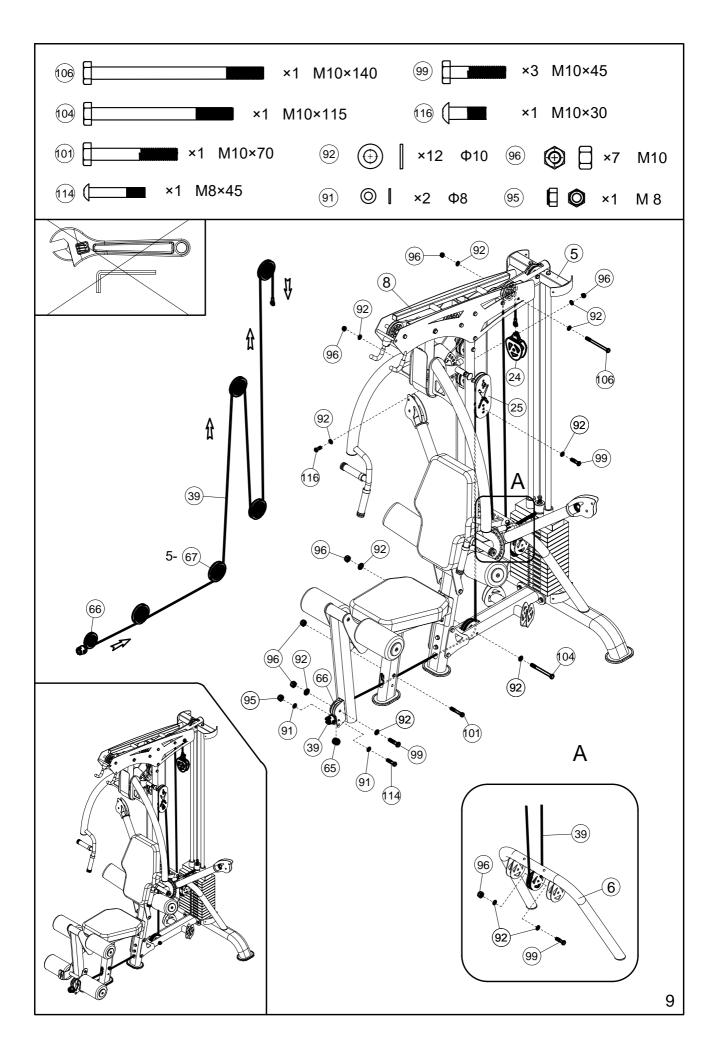


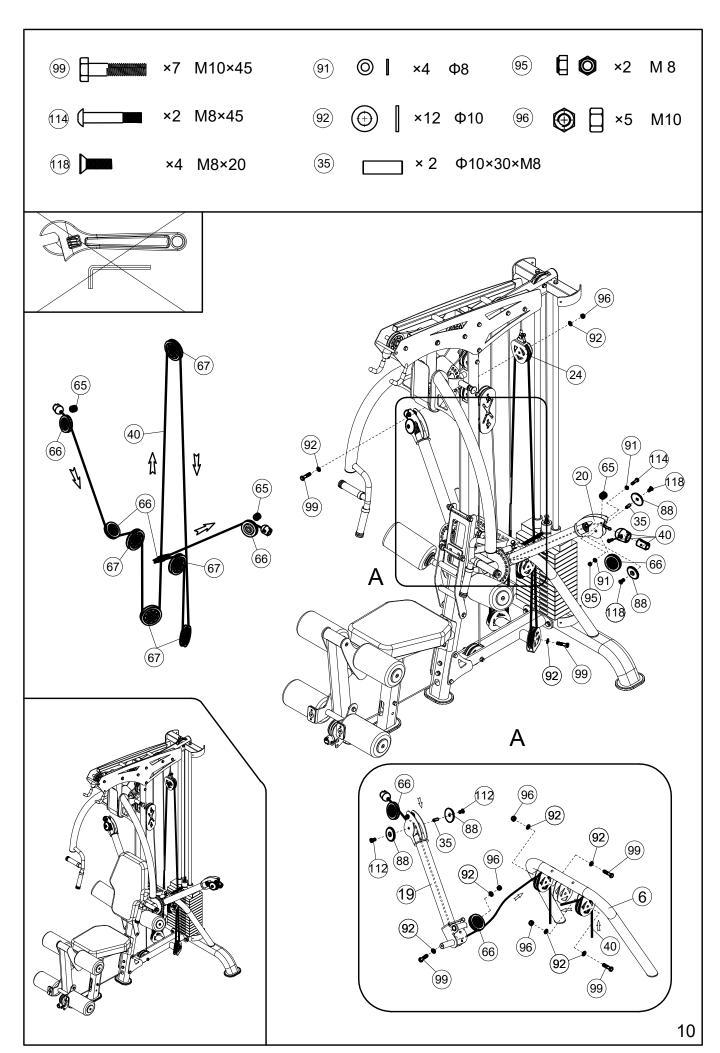


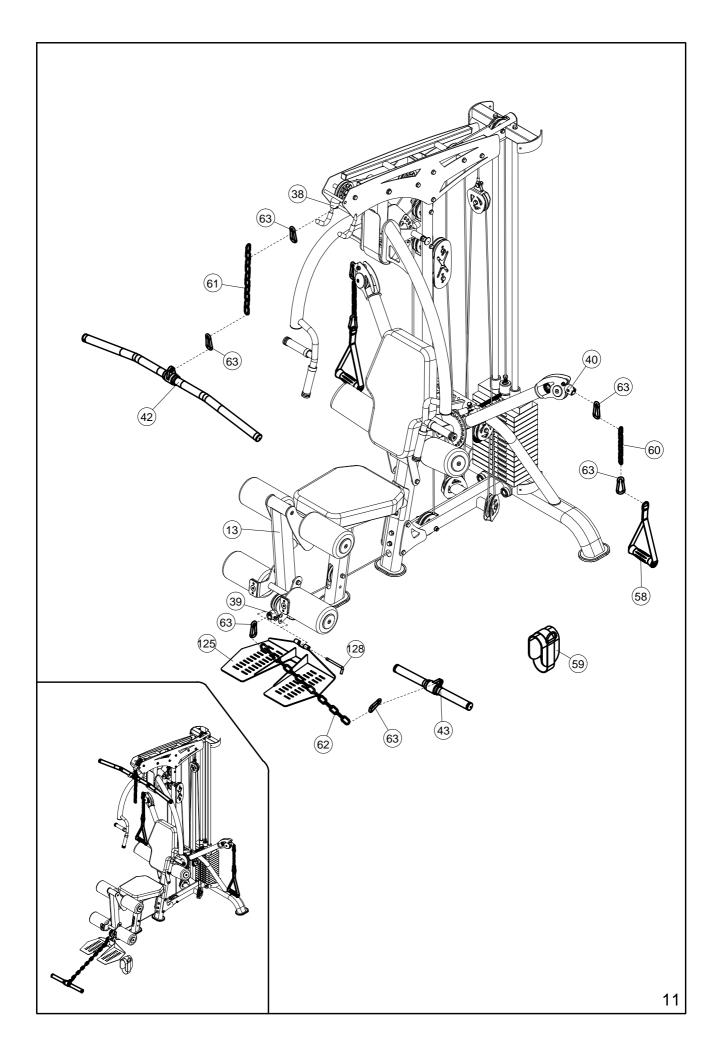


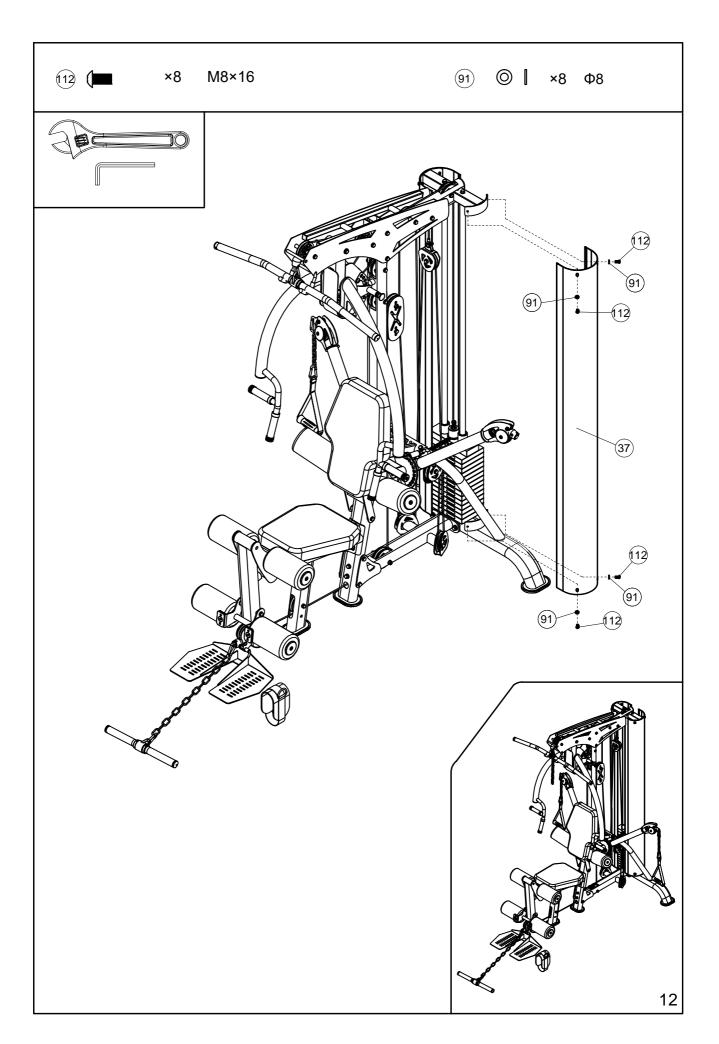


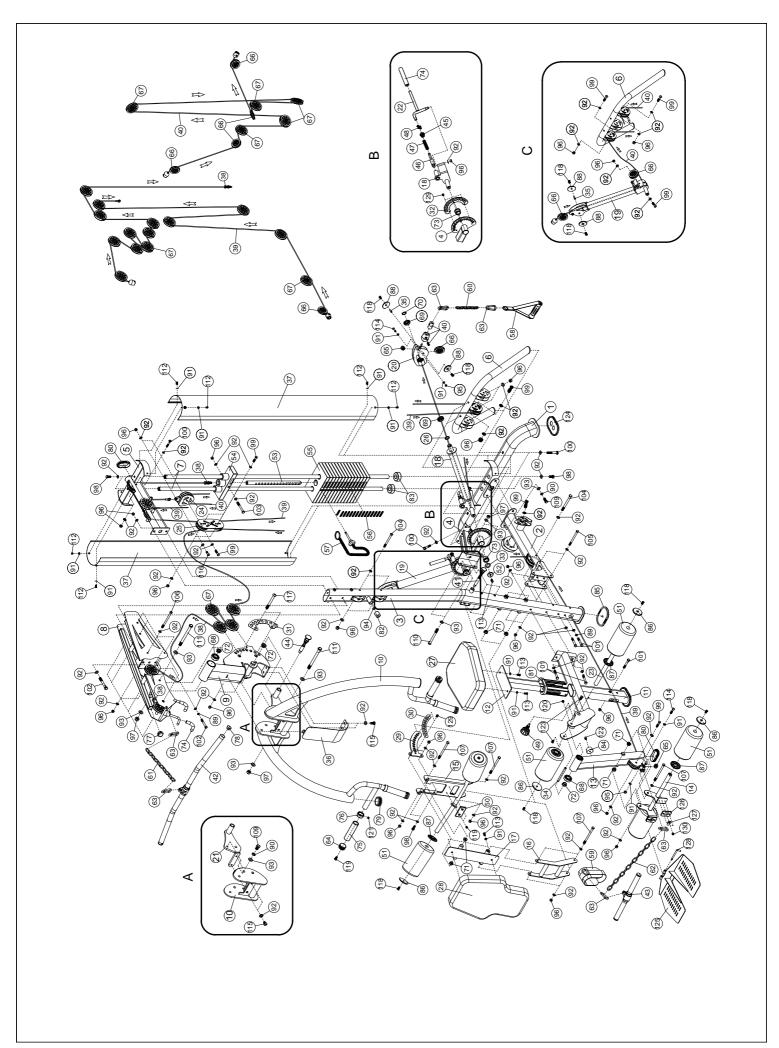












PARTS LIST

| KEY NO | <u> </u> | SPEC | QTY |
|--------|----------------------------|----------------|-----|
| 1 | Base Frame Rear | | 1 |
| 2 | Base Frame Front | | 1 |
| 3 | Stand Vertical Frame Front | | 1 |
| 4 | Butterfly Support | | 1 |
| 5 | Upper Frame | | 1 |
| 6 | Support Rear | | 1 |
| 7 | Guide Rod Rear | | 2 |
| 8 | Top Frame | | 1 |
| 9 | Front Press Base | | 1 |
| 10 | Front Press | | 1 |
| 11 | Support Front | | 1 |
| 12 | Seat Support | | 1 |
| 13 | Leg Developer | | 1 |
| 14 | Foam Frame | | 1 |
| 15 | Top Connecting Frame | | 1 |
| 16 | Base Connecting Frame | | 1 |
| 17 | Backrest Support | | 1 |
| 18 | Butterfly L | | 1 |
| 19 | Butterfly R | | 1 |
| 20 | Pulley Case | | 2 |
| 21 | Front Press Base | | 1 |
| 22 | Adjustable Shiver Bar | | 2 |
| 23 | Foam Rod | | 1 |
| 24 | Pulley Bracket | | 1 |
| 25 | Adjustable Pulley Bracket | 236×101×3 | 2 |
| 26 | Bushing | φ30×φ25.5×3 | 2 |
| 27 | Seat Pad | 360×250×430×65 | 1 |
| 28 | Backrest Board | 366×520×65 | 1 |
| 29 | draoB tserkcaB Adjustable | R290×R240×6 | 1 |
| 30 | Decorative plate | R287×R243×1.5 | 1 |
| 31 | Decorative plate | R125×R80×1.5 | 1 |
| 32 | Decorative plate | R85×R45×1.5 | 2 |
| 33 | D Washer | φ38×3 | 2 |
| 34 | Silk shaft | Φ12×124×M8 | 1 |
| 35 | Silk shaft | Ф10×30×M8 | 2 |
| 36 | Front | 272×107×90×2 | 1 |
| 37 | Weight Stack Cover | 1793×R90.5×1 | 2 |
| 38 | Upper Cable | L=4000 | 1 |
| 39 | Connectable Cable | L=4950 | 1 |
| 40 | Butterfly Cable | L=6000 | 1 |
| 41 | Lock Knob | | 1 |
| 42 | Lat Bar | | 1 |
| 43 | Shiver Bar | | 1 |
| 44 | Lock Knob | | 1 |

| KEY NO. | | SPEC | QTY |
|---------|---------------------------|-------------------|-----|
| 45 | Cover Cap | 21×M18×1.5×18 | 2 |
| 46 | Pin Axle | Ф16×106 | 2 |
| 47 | Spring | φ12.4×φ1.2×38.2 | 2 |
| 48 | Chain joint | 08A(12.7) | 2 |
| 49 | Lock Knob | M18×φ10 | 1 |
| 50 | Rack Liner | 90×45×5 | 1 |
| 51 | Foam Roll | φ125×φ22×215 | 6 |
| 52 | Bar End | φ38×φ9×8 | 2 |
| 53 | Selector Rod | Φ25×450 (14+1) | 1 |
| 54 | Top Weight Plate | 244×76×33 | 1 |
| 55 | Weight Plate | 244×140×25 (6KG) | 14 |
| 56 | Weight Plate Sticker | 51×13 | 1 |
| 57 | Weight Selector Pin | | 1 |
| 58 | Nylon Strap Iso-Handle | L=245mm | 2 |
| 59 | Ankle Strap | PH1300 | 1 |
| 60 | 6-Joint Chain | 6 | 2 |
| 61 | 10-Joint Chain | 10 | 1 |
| 62 | 15-Joint Chain | 15 | 1 |
| 63 | Hook | φ8 | 8 |
| 64 | Decorative cover | φ34.5×φ6.5×19 | 4 |
| 65 | Wheel | φ27×24 | 3 |
| 66 | Small Pulley with Bearing | φ72×φ10 | 5 |
| 67 | Pulley | φ96 | 19 |
| 68 | gniraeB llaB evoorG | 6004 | 4 |
| 69 | gniraeB llaB evoorG | 61905 | 4 |
| 70 | Hole circlip | 25 | 2 |
| 71 | Bushing | φ25×φ10.5×12 | 10 |
| 72 | Bushing | φ25×φ20×φ12.2×10 | 6 |
| 73 | Bushing | φ38×φ34×φ25×22 | 4 |
| 74 | Dips Handle | Φ20×114 | 4 |
| 75 | Dips Handle | Ф24.5×3×120 | 4 |
| 76 | Retaining ring | φ35×φ26.2×14.5×M6 | 4 |
| 77 | End Cap | □25 | 4 |
| 78 | End Cap | φ32 | 4 |
| 79 | End Cap | φ50 | 2 |
| 80 | End Cap | PT50×100 | 2 |
| 81 | Slide Guide | PT50×100/PT40×80 | 1 |
| 82 | Rubber Stopper | φ30×φ25×30 | 1 |
| 83 | Rubber Stopper | φ62×φ24.5×25 | 2 |
| 84 | Rubber Stopper | φ45×40 | 1 |
| 85 | Floor End Cap | PT145×95×9 | 2 |
| 86 | plate | φ68×5.7 | 6 |
| 87 | plate | φ70×φ26×9.5 | 6 |
| 88 | plate | φ50×5.7 | 4 |
| 89 | Roller Wheel | 10/336HV | 2 |

| KEY NO. | | SPEC | QTY |
|---------|--|--------------|-----|
| 90 | Roller Wheel | 12 | 4 |
| 91 | Washer | 8 | 18 |
| 92 | Washer | 10 | 90 |
| 93 | Washer | 12 | 11 |
| 94 | Washer | Ф25×11×2 | 1 |
| 95 | Nut | М8 | 3 |
| 96 | Nut | M10 | 41 |
| 97 | Nut | M12 | 4 |
| 98 | HEX Bolt | M10×25 | 6 |
| 99 | HEX Bolt | M10×45 | 11 |
| 100 | HEX Bolt | M10×65 | 5 |
| 101 | HEX Bolt | M10×70 | 5 |
| 102 | HEX Bolt | M10×75 | 2 |
| 103 | HEX Bolt | M10×90 | 1 |
| 104 | HEX Bolt | M10×115 | 3 |
| 105 | HEX Bolt | M10×125 | 2 |
| 106 | HEX Bolt | M10×140 | 6 |
| 107 | HEX Bolt | M10×145 | 5 |
| 108 | HEX Bolt | M12×20 | 1 |
| 109 | HEX Bolt | M12×30 | 2 |
| 110 | HEX Bolt | M12×130 | 2 |
| 111 | HEX Bolt | M12×145 | 2 |
| 112 | Allen Bolt | M8×16 | 8 |
| 113 | Allen Bolt | M8×25 | 6 |
| 114 | Allen Bolt | M8×45 | 3 |
| 115 | Allen Bolt | M10×16 | 4 |
| 116 | Allen Bolt | M10×30 | 1 |
| 117 | Allen Bolt | M10×95 | 2 |
| 118 | Hexagon socket countersunk head screws | M8×20 | 10 |
| 119 | Hexagon socket countersunk head screws | M6×10 | 6 |
| 120 | Set screw | M8×12 | 2 |
| 121 | Set screw | M5×4 | 4 |
| 122 | Philips Screw | M6×16 | 1 |
| 123 | Allenllen Bolt | φ 20×M8×12 | 2 |
| 124 | Floor End Cap | PT170×107×15 | 2 |
| 125 | Foot Plate | | 1 |
| 126 | Rack Liner | 70×45×5 | 2 |
| 127 | Magnet | φ25×φ5×4 | 2 |
| 128 | Left Bracket | φ10×100×35 | 1 |
| 129 | Philips Screw | M5×12 | 8 |
| 130 | Philips Screw | M4×10 | 6 |
| | Allen wrench | 6# | 1 |
| | Allen wrench | 5# | 2 |
| | Allen wrench | 4# | 1 |
| | Allen wrench | 3# | 1 |