

955e Stairclimber operation manual



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12/03

Before using this product, it is essential to read this ENTIRE operation manual and ALL installation instructions.

This will help in setting up the equipment quickly and in instructing others on how to use it correctly and safely.

Avant toute utilisation de ce produit, il est indispensable de lire ce manuel d'utilisation dans son INTÉGRALITÉ, ainsi que TOUTES les instructions d'installations.

Ce manuel explique comment installer l'équipement et comment l'utiliser correctement et sans danger.

FCC Warning - Possible Radio / Television Interference

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy, and if not installed and used in accordance with the operation manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Class SB (Studio): Professional and / or commercial use.



CAUTION: Any changes or modifications to this equipment could void the product warranty.



MISE EN GARDE: Tout changement et toute modification de ce matériel peut annuler la garantie du produit.

Any service, other than cleaning or user maintenance, must be performed by an authorized service representative. There are no user-serviceable parts.

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This Operation Manual describes the functions of the following products:

Life Fitness Stairclimber:

95Se

See Section 7, titled *Specifications* page in this manual for product-specific features.

Statement of Purpose: The Life Fitness Stairclimber is an exercise machine that simulates the movements of walking up stairs at various speeds.



CAUTION: Health-related injuries may result from incorrect or excessive use of exercise equipment. Life Fitness STRONGLY recommends seeing a physician for a complete medical exam before undertaking an exercise program, particularly if the user has a family history of high blood pressure or heart disease, is over the age of 45, smokes, has high cholesterol, is obese, or has not exercised regularly in the past year.

If, at any time while exercising, the user experiences faintness, dizziness, pain, or shortness of breath, he or she must stop immediately.



MISE EN GARDE: Des problèmes de santé peuvent être causés par une utilisation incorrecte ou excessive de l'équipement. Life Fitness conseille VIVEMENT de consulter un médecin pour subir un examen médical complet avant de commencer tout programme d'exercice, et tout particulièrement si l'utilisateur a des antécédents familiaux d'hypertension ou de troubles cardiaques, ou s'il a plus de 45 ans, s'il fume, s'il a du cholestérol, s'il est obèse ou n'a pas fait d'exercice régulièrement depuis un an.

Si, pendant l'utilisation de l'appareil, l'utilisateur ressent un malaise, des vertiges, des douleurs ou des difficultés à respirer, il doit cesser immédiatement.

1 GETTING STARTED

1.1 IMPORTANT SAFETY INSTRUCTIONS

- **WARNING:** The safety of the product can be maintained only if it is examined regularly for damage and wear. See Preventive Maintenance section for details.
- **DANGER:** To reduce the risk of electrical shock, always unplug this Life Fitness product before cleaning or attempting any maintenance activity.
- **DANGER:** To reduce the risk of burns, fire, electric shock, or injury, it is imperative to connect each product to a properly grounded electrical outlet.
- Never operate a Life Fitness product if it has a damaged power cord or electrical plug, or if it has been dropped, damaged, or even partially immersed in water. Contact Life Fitness Customer Support Services for assistance.
- Keep the power cord away from heated surfaces. Do not pull the equipment by the power cord or use the cord as a handle. Do not run the power cord on the floor under or along the side of the stairclimber.
- If the electrical supply cord is damaged, it must be replaced by the manufacturer, an authorized service agent, or a similarly qualified person to avoid a hazard.

LOCATION

- Position this product so that the power cord plug is accessible to the user.
- Use this appliance only for its intended use as described in this manual. Do not use attachments that have not been recommended by the manufacturer.
- Do not use the Life Fitness Stairclimber outdoors, near swimming pools, or in areas of high humidity.
- Keep the area around the Life Fitness Stairclimber clear of any obstructions, including walls and furniture. Provide at least three feet of clearance behind the unit.

OPERATION

- Never insert objects into any opening of the product. If an object should drop inside, carefully retrieve it while the unit is not in use. If the object cannot be reached, contact Life Fitness Customer Support Services.
- Always follow the console instructions for proper operation.
- Close supervision is necessary when used near children, invalids or disabled persons.
- Never place liquids of any type directly on the unit, except in an accessory tray or holder. Containers with lids are recommended.
- Be very careful not to allow other people to interfere in any way with the user or equipment while their exercise routine is in progress.

- Wear shoes with rubber or high-traction soles. Do not use shoes with heels, leather soles, cleats, or spikes. Make sure no stones are embedded in the soles.
- Do not use this product with bare feet.
- Keep all loose clothing, shoelaces, and towels away from moving parts.
- Do not reach into, or underneath, the unit or tip it on its side during operation.
- Use caution when stepping on or off of the Life Fitness Stairclimber.
- Never face backward while using the product.

SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

1 POINT DE DÉPART

1.1 CONSIGNES DE SÉCURITÉ IMPORTANTES

- **AVERTISSEMENT:** Ce produit ne peut demeurer sécuritaire que s'il est régulièrement examiné pour y déceler les dommages éventuels et l'usure. Voir la section sur l'entretien préventif pour avoir de plus amples renseignements.
- **DANGER:** Pour réduire les risques de décharge électrique, toujours débrancher cet appareil Life Fitness avant le nettoyage ou toute mesure d'entretien.
- **DANGER:** Pour réduire les risques de brûlures, d'incendie, de décharges électriques ou de blessures, chaque appareil doit absolument être branché sur une prise électrique correctement mise à la terre.
- Ne jamais faire fonctionner un produit Life Fitness dont la fiche ou le cordon d'alimentation est endommagé, ni aucun appareil qui serait tombé ou aurait été endommagé ou même partiellement plongé dans l'eau. Appeler le service à la clientèle de Life Fitness pour obtenir de l'aide.
- Tenir le cordon d'alimentation à l'écart de toute surface chauffée. Ne pas tirer l'appareil par le cordon d'alimentation; ne pas utiliser le cordon comme poignée. Ne pas faire passer le cordon sur le sol, sous l'appareil ni le long de l'appareil.
- Si le cordon d'alimentation électrique est endommagé, il doit être remplacé par le fabricant, par un réparateur agréé ou par un dossier individuel travailleur qualifié afin d'éviter tout danger.

ENDROIT

- Placer ce produit de manière à ce que l'utilisateur puisse accéder à la fiche du cordon d'alimentation.
- Cet appareil ne doit être employé que pour l'usage auquel il est destiné, conformément aux directives de son manuel. N'utilisez pas d'accessoires qui ne seraient pas recommandés par le fabricant.
- N'utilisez pas ce produit à l'extérieur, près d'une piscine ou dans des endroits très humides.
- Maintenez la zone autour du produit Life Fitness exempte d'obstructions, y compris de murs et de meubles. Veillez à laisser au moins 30 cm d'espace autour du Life Fitness Stairclimber.

FONCTIONNEMENT

- N'insérez jamais d'objet dans les ouvertures de cet appareil. Si un objet tombe dedans, coupez l'alimentation électrique, débranchez le cordon de la prise et récupérez-le avec précaution. Si vous ne pouvez pas l'atteindre, consultez le service après-vente de Life Fitness.
- Pour un fonctionnement correct, suivez toujours les instructions de la console.
- Une surveillance étroite est nécessaire en cas d'utilisation par des enfants, des personnes invalides ou handicapées.

- Ne placez jamais de liquides d'aucune sorte directement sur l'appareil, sauf si vous disposez d'un support ou d'un plateau pour accessoires. Il est recommandé d'utiliser des verres munis d'un couvercle.
- Assurez-vous que personne ne gêne l'utilisateur ou ne nuise au fonctionnement de l'appareil pendant qu'il fonctionne.
- Portez des chaussures avec semelles en caoutchouc ou antidérapantes. N'utilisez pas de chaussures à talons, de semelles en cuir ou à crampons. Assurez-vous qu'aucun caillou ne s'est incrusté dans les semelles.
- N'utilisez pas cet appareil sans chaussures.
- Maintenez les vêtements lâches, les lacets et les serviettes à l'écart des pièces en mouvement.
- Ne placez pas les mains sous ou dans l'appareil, et ne le renversez pas sur le côté pendant le fonctionnement.
- Procédez avec précaution lors du montage ou du démontage du Life Fitness Stairclimber.
- N'utilisez jamais cet appareil en vous tournant vers l'arrière.

CONSERVEZ CES INSTRUCTIONS POUR USAGE ULTÉRIEUR.

1.2 NEW FEATURES

The Integrated LCD Console on the Life Fitness Stairclimber brings together the best LCD technology and the best cardio equipment. It combines eye-catching entertainment with an interactive exercise experience.

NEW FEATURES ON THE LIFE FITNESS STAIRCLIMBER INCLUDE:

- **New Touchscreen Display:** This integrated, intuitive touchscreen features built-in intelligence. This gives exercisers the freedom to watch their favorite TV program and monitor their entire workout progress at the same time, all on one screen.
See Section 2.2 Display Console Descriptions, Workout Progress.
- **Ergonomic Viewing:** The ergonomically-positioned viewing angle provides optimal comfort and reduces glare. Plus the protective layer on the Touchscreen Display eliminates direct contact and extends the life of the LCD screen.
- **Improved Interface:** The sharp screen image and attractive graphics make the screen easier to read and to use. There are no complicated steps to setting up a workout—simply choose a workout, enter values and get started.
See Section 4.2 Using the Workouts
- **New Help Files:** Now choosing a workout can be an informed decision. Simply select the question mark on the workout selection screen to access help files, which give explanations of each of the workouts.
See Section 2.2 Display Console Descriptions, Workout Selection, Help
- **Workout Flexibility:** Choosing a different workout “on the fly” is as simple as selecting a button and choosing a new workout. And now there are two ways to change a workout parameter mid-workout—either use the keys on the Control Panel or use the buttons on the Touchscreen Display.
See Section 4.2 Using the Workouts, Changing/Ending Workouts, Switching Workouts “On the Fly”
- **Better Monitoring:** The Touchscreen Display shows all relevant workout statistics at one glance.
See Section 2.2 Display Console Descriptions, Workout Progress
- **New Time Views:** Allows the user to choose the most motivating time display for them. Time can be viewed as Elapsed Time, Remaining Time, or Hidden Time. Changing time views is as simple as touching a button.
See Section 2.2 Display Console Descriptions, Workout Progress, Elapsed Time
- **More Options for Managers:** More ways for managers to monitor statistics, track usage, and record personalized messages. Channel setup for the TV allows managers to control which channels are displayed on the TV.
See Section 5 System Options Menu

1.3 SETUP

Read the entire Operation Manual before setting up the Life Fitness Stairclimber.

ELECTRICAL POWER REQUIREMENTS

The Life Fitness Stairclimber requires an AC power supply according to the electrical configurations listed in the chart below.

Supply Voltage (VAC)	Frequency (Hz)	Rated Current (Amps)
100	50 / 60	1.6
110	50 / 60	1.6
120	50 / 60	1.6
200	50 / 60	.8
220	50 / 60	.8
230	50 / 60	.8
240	50 / 60	.8

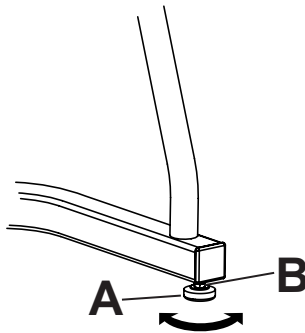
NOTE: Do not modify the plug provided with this product. If the plug does not fit into an available electrical outlet, have a proper outlet installed by a qualified electrician.

WHERE TO PLACE THE LIFE FITNESS® STAIRCLIMBER

Following all safety instructions in Section 1.1, move the unit to the location in which it will be used. See Section 7, titled *Specifications*, for the dimensions of the product footprint (assembled dimensions). Allow a distance of 8 inches, or 21 centimeters, between the Life Fitness Stairclimber and other units on either side. Allow a distance of 3 feet, or 1 meter, from the rear of the unit to any object or surface.

HOW TO STABILIZE THE STAIRCLIMBER

After placing the Life Fitness Stairclimber in position, check the unit's stability by attempting to rock it in all directions. Any slight rocking indicates that the unit must be leveled. Determine which foot is not resting completely on the floor. Loosen the jam nut (B) with an open-end 9/16-inch wrench, and rotate the stabilizing foot (A) to lower it. Verify that the unit is stable, and repeat the adjustment as necessary until the unit no longer rocks. Lock the adjustment by tightening the jam nut against the stabilizer bar.



FITNESS NETWORKING

One type RJ45 networking port (A) allows the Life Fitness Stairclimber to be connected to a fitness network, such as the FitLinxx™ interactive fitness network.

The network connection enables the console to upload user workout statistics to a fitness network database or to download remotely stored information, such as a pre-set workout program. See Section 4.2, titled Using the Workouts, for information on logging onto a network.

The network port is located on the back of the console. Any use of the port for other than its intended purpose could void the product warranty.



CABLE TV HOOK-UP

Note to the CATV Installer:

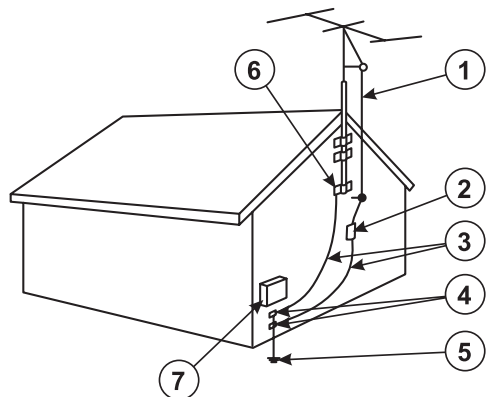
This reminder is provided to call the CATV system installer's attention to Article 820-40 of the NEC that provides guidelines for proper grounding and, in particular, specifies that the cable ground shall be connected to the grounding system of the building as close to the point of cable entry as practical.

Antenna Grounding According to the NEC

Antenna Grounding According to the National Electrical Code, ANSI/NFPA 70.

1. Antenna lead in wire
2. Antenna discharge unit (nec section 810-20)
3. Grounding conductors (nec section 810-21)
4. Ground clamp
5. Power service grounding electrode system (nec article 250, part h)
6. Ground clamp
7. Electric service equipment

NOTE: The TV aspect of the LCD Console can only receive an analog signal. Digital cable must be externally converted to an analog signal.



2 THE DISPLAY CONSOLE

2.1 DISPLAY CONSOLE OVERVIEW

The computerized console on the Life Fitness Stairclimber allows the user to tailor a workout to personal fitness abilities and goals and to monitor progress. With this easy-to-use console, the user can track fitness improvement from one workout to the next.

The console consists of two parts:

The Touchscreen Display: The Touchscreen Display (the LCD screen) allows the user to easily choose a workout, set it up, and monitor it.

The Control Panel: The Control Panel consists of the keys on the bottom part of the console housing. These keys allow quick changes to workouts “on the fly,” provide easy access to TV controls, and allow for screen cleaning without activating the Touchscreen Display.



2.2 DISPLAY CONSOLE DESCRIPTIONS

This section lists and describes the functions for the buttons on the Touchscreen Display and the keys on the Control Panel on the Life Fitness Stairclimber. See Section 4, titled *The Workouts*, for detailed information on using the console to set up workouts.

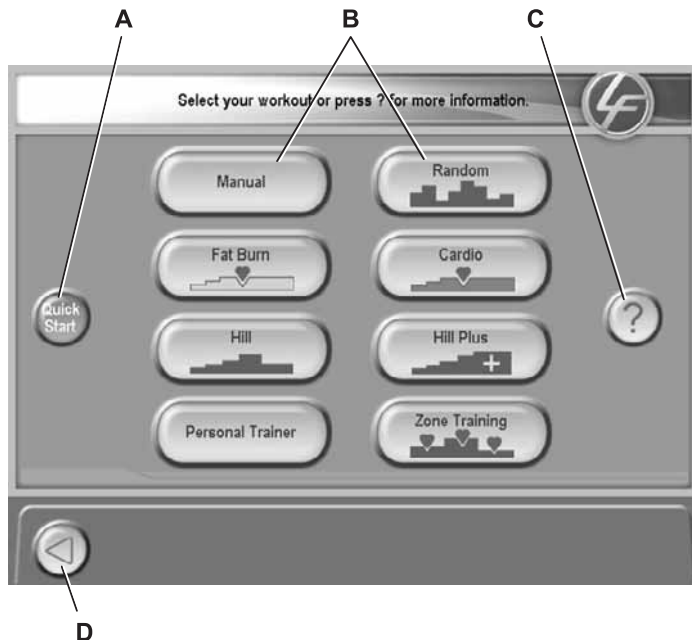
TOUCHSCREEN DISPLAY

The Touchscreen Display allows the user to move from screen to screen by simply selecting buttons to access other screens. The Touchscreen Display enables users to access:

- 1) **WORKOUT SELECTION** — choose a workout.
- 2) **WORKOUT SETUP** — enter workout values and goals.
- 3) **WORKOUT PROGRESS** — monitor progress, edit workout goals, and access TV viewing.

1) WORKOUT SELECTION

Touch the Welcome Screen anywhere to start and enter the Workout Selection screen. Use the Workout Selection screen to choose a workout, access QUICK START, or to access the Help Screens.



- A.** **QUICK START:** Select this button to enter directly into a workout, bypassing any setup or goal setting. Once started, the user can then make adjustments to the workout. Choose **LEVEL** to determine the level of intensity, **ENTER WEIGHT** so that **METs**, **Watts**, and **Calories Burned/Calories per Hour** can be computed and displayed as workout statistics. Select the **COOLDOWN** button on the Control Panel to enter a Cooldown Phase.

- B. WORKOUT SELECTIONS:** Allows the user to choose from eight different programs. **MANUAL, RANDOM, FAT BURN, CARDIO, AND HILL** lead straight into workout setup screens. **HILL PLUS, ZONE TRAINING, AND PERSONAL TRAINER** give additional workout selections.

Choose **HILL PLUS** for **AROUND THE WORLD, KILAMANJARO, INTERVAL, CASCADES, SPEED TRAINING,** and **FOOTHILLS.**

Choose **ZONE TRAINING** for **HR Hill, HR INTERVAL,** and **EXTREME HR.**

Choose **PERSONAL TRAINER** for **WATTS** and **METs.**

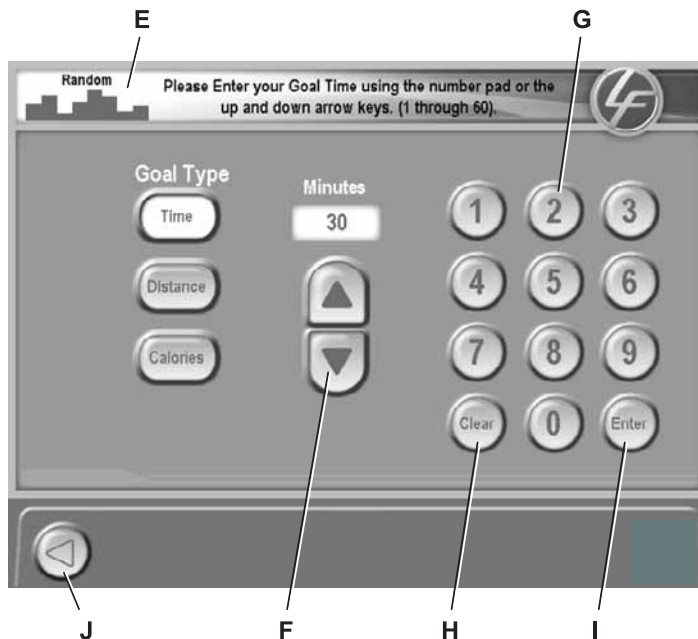
See Section 4.1 *Workout Overviews* for a description of each workout.

Buttons with a heart symbol access workouts that require heart rate monitoring. For more information, see *Workout Profile Window* under *Workout Progress.*

- C. HELP (?):** Select the HELP button to access help buttons for each of the workouts. Use these buttons to get a detailed explanation of each of the workouts.
- D. BACK (◀):** Select BACK to move backward one screen.

2) WORKOUT SETUP

WORKOUT SETUP screens are accessed automatically upon selection of a workout program. They allow the user to enter values or to choose a goal for the workout selected. These depend on the workout, but might include goal type (time, distance or calories), level, age, weight, target heart rate* (for heart rate programs), and for more advanced users, Watts and METs.



- E. MESSAGE AREA:** Shows the user what workout is currently being set up. It also prompts the user for needed information or gives explanations.
- F. ARROW BUTTONS:** Use the UP and DOWN arrows to adjust workout values/goals such as length of workout, weight, age, target heart rate, and intensity level. Press ENTER to record the selection.

* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **FAT BURN** workout is 117. This workout targets 65 percent of the maximum, so the equation would be $(220-40) \cdot 65 = 117$

- G. **NUMERICAL KEYPAD:** Another way for the user to enter workout parameters. Key in the desired number on the keypad and press ENTER.
- H. **CLEAR:** Clears any entry and returns the default setting.
- I. **ENTER:** Press this button after entering a value to register it and move to the next screen.
- J. **BACK**(◀): Returns to the previous screen.

TYPES OF WORKOUT SETUP SCREENS

GOAL SETUP SCREENS

- **Goal Type:** The default setting of Goal Type is TIME (length of workout). This allows the user to choose a predetermined length of time for the workout.

Users may also choose a more advanced Goal Type such as DISTANCE, CALORIES, or TIME IN ZONE (only available for heart rate programs).

For Distance, Calories, and Time in Zone, the length of the workout depends on how long it takes to reach the goal. The workout continues until the goal is met. To exit early, either choose COOLDOWN from the Control Panel to go immediately into the Cooldown Phase, or choose CHANGE WORKOUT to access a different program. For more information, see Section 4.2 *Using the Workouts, Selecting a Goal Type*.

NOTE: Once a goal type is set, it cannot be changed during a workout, without using the RESET button, and resetting workout progress.

For information on how to set (and get maximum benefit from) these type of workout goals, consult a Personal Trainer. For further information on Zone Training, see section 3.1 of *Heart Rate Zone Training* titled *Why Heart Rate Zone Training Exercise?*

- **Level:** Choose the programmed intensity level of the workout. Levels range from 1 to 25.
- **Target Heart Rate:** (heart rate workouts only) Gives a recommended heart rate* according to age. For **Fat Burn**, the target heart rate is computed at 65% of the theoretical maximum[†] heart rate. For **Cardio**, the target heart rate is computed at 80%. For more information on Target Heart Rate, see Section 3, *Heart Rate Zone Training Exercise*.
- **Watts:** The Watt is a unit of power output or the expression of the mechanical rate of work. For the Watts program, the user sets a goal time and the program provides the level of exertion needed to keep the Watts equal to the goal during the duration of the workout.
- **METs:** The MET is an expression of the rate of work for the human body at rest, or a metabolic equivalent; one MET is approximately equal to the metabolism of a person at rest. For the METs program, the user sets a goal time and the program provides the level of resistance needed to bring METs expended to the selected goal during the duration of the workout.

VALUE SETUP SCREENS

- **Weight:** Entering an accurate weight allows calories to be more accurately calculated, and enables Calories Burned/Calories per Hour, Watts and METs to appear on the Workout Progress Screen.
- **Age:** Allows heart rate programs to accurately determine target heart rate.

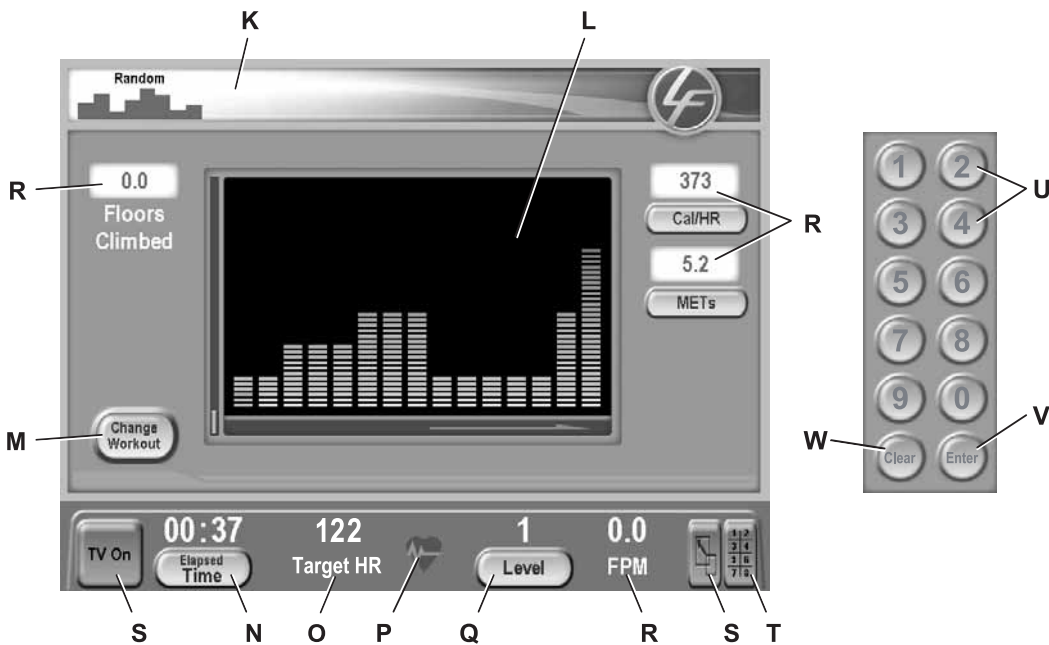
[†] Defined by the American College of Sports Medicine's "Guidelines for Exercise Testing and Prescription" as equal to 220 minus an individual's age.

* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **FAT BURN** workout is 117. This workout targets 65 percent of the maximum, so the equation would be $(220-40) \cdot 65 = 117$

3) WORKOUT PROGRESS

The Workout Progress screen opens automatically upon completion of the setup, signaling the user to start the workout. The Workout Progress screen allows the user to monitor the progress of the workout. It provides a visual representation of the workout as it proceeds and monitors Distance, Calories, Watts, METs, Time, Level, Floors Climbed and FPM (floors per minutes) depending on which workout is selected. From here TIME, LEVEL, and TARGET HEART RATE*, can be changed at any point during a workout. This screen also allows access to TV viewing.

- K. MESSAGE AREA: Shows the user the workout type, prompts the user for needed information, and explains concepts.
- L. WORKOUT PROFILE WINDOW: This window displays the levels of intensity in a workout-in-progress as proportional columns. The height of the column furthest to the left is proportional to the current level of intensity. (When the TV is on it covers this window.)



*During a **FAT BURN, CARDIO, HEART RATE HILL, HEART RATE INTERVAL, or EXTREME HEART RATE** workout, which requires the use of a Polar heart rate chest strap or the Lifepulse™ system sensors, the WORKOUT PROFILE window displays a flashing heart shape to request the user's heart rate signal. If the console does not detect a signal, the MESSAGE AREA displays the prompt, "NEED HEART RATE- PLACE HANDS ON LIFEPULSE SENSORS OR USE TELEMETRY STRAP" and beeps three times. If the console does not receive the signal within three minutes, the workout automatically is converted to a **MANUAL** program.

- M. CHANGE WORKOUT: Choose this button to go back to the workout selection screen and choose a new workout, or to change a goal type or value, while retaining workout progress. To change workout programs mid-workout, choose the new program, enter any remaining

* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **FAT BURN** workout is 117. This workout targets 65 percent of the maximum, so the equation would be $(220-40) \cdot 0.65 = 117$

values, and press ENTER. To return to the current workout without making any changes, choose BACK. Select RESET on the workout selection screen to clear all the stored information about the current workout, before changing to a new program.

To adjust a goal type (Calories, Distance, or if in a heart rate program, Time in Zone) or choose a different goal while retaining workout progress, select CHANGE WORKOUT, and then ADJUST GOAL which accesses the goal type screen defaulted to the current goal type and value. To change the goal value, use the arrow buttons or the numerical keypad, change the value, and then select ENTER. To change the goal type, choose a different goal, enter a value and select ENTER.

- N. **ELAPSED TIME:** Use this button to change the length of the workout or to choose a different view for time. ELAPSED TIME is the default view, but time can also be viewed as REMAINING TIME or HIDDEN TIME. To change the time view, select Elapsed Time, choose a different time view and press ENTER.

To change the length of a workout midstream, press the ELAPSED TIME button which also accesses Goal Time. Then use the arrow buttons or the numerical keypad, make the adjustment and select ENTER. (Use the arrow keys on the Control Panel directly underneath ELAPSED TIME to change length of workout time without leaving the Workout Progress Screen.)

NOTE: Changing the length of a workout by using the TIME ELAPSED button has no effect on the time elapsed, which is an ongoing measurement of the time already spent in a workout.

- O. **TARGET HEART RATE :** (for heart rate workouts only) Displays the target heart rate* the user has specified in the workout setup screens. Can be changed anytime during a workout, by using the arrow keys directly below it, or by touching the TARGET HEART RATE button on the Touchscreen, and accessing the Target Heart Rate Workout Setup Screen.
- P. **ACTUAL HEART RATE:** Displays the heart rate if the user grasps the Lifepulse sensors or wears a Polar-compatible heart rate chest strap. **NOTE:** Heart rate can be checked on any of the screens, whether before a workout begins, or during a workout.
- Q. **LEVEL:** Displays the programmed intensity level. Select LEVEL and then use the arrow buttons or the numerical pad to make a new selection. Press Enter. (Use the arrow keys on the Control Panel directly underneath Level to change the level of exertion without leaving the Workout Progress Screen.)
- R. **WORKOUT STATISTICS:** Continually updates the workout progress by showing Distance, Calories Burned (switches between calories burned and calories per hour), Watts, Heart Rate (on any workout if the user is grasping the Lifepulse sensors or wearing a telemetry strap), Target Heart Rate* (switches between target heart rate and actual heart rate) and FPM (feet per minute).

Cal/Hr and METs/Watts have buttons beneath the displays which give added functionality. These buttons can be used to lock the display or to force the display to toggle. To lock the display, (for instance, turn off the toggle so only calories burned is displayed) simply press the button once while the desired setting is displayed. To toggle (for instance, if METs is displayed to change the display immediately to Watts) press the button twice in succession

- S. **TV SELECTION:** TV ON/OFF accesses the TV, and enables the Channel and Volume keys on the Surrounding Console. TV ZOOM (far bottom right) toggles the user between large and small screen TV viewing.
- T. **CHANNEL CONTROLS:** Accesses the channel control keypad on the touchscreen.

* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **FAT BURN** workout is 117. This workout targets 65 percent of the maximum, so the equation would be $(220-40) \cdot 0.65 = 117$

- U. NUMERICAL KEYPAD:** Use to enter a new channel selection.
- V. ENTER:** Select this button to change the channel to the new selection.
- W. CLEAR:** Clears any entry made, retaining the current channel.

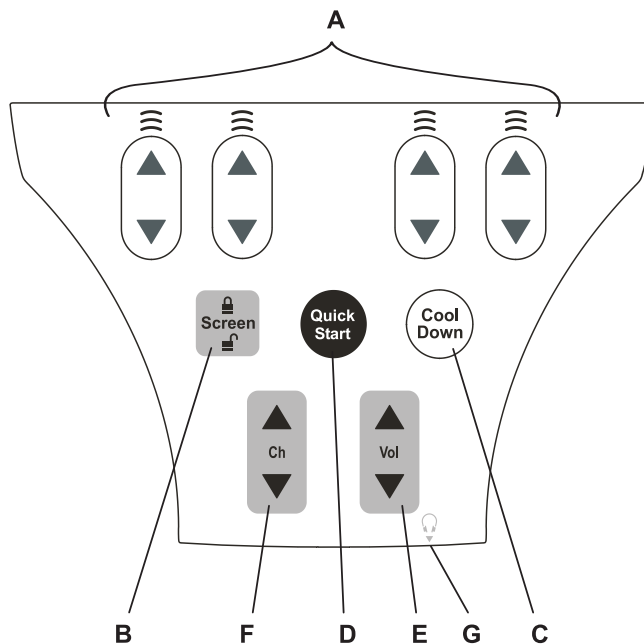
Additional information appearing in the Workout Progress Screen for different workouts:

TIME IN ZONE: Displays the accumulated time that the heart rate stays within the selected target zone for a Heart Rate Zone Training workout. See section 3, titled *Heart Rate Zone Training Exercise*, for more information.

ENTER WEIGHT: Appears in the Quick Start workout. Choose ENTER WEIGHT so that METs, Watts, and Calories Burned/Calories per Hour can be computed and displayed as workout statistics.

CONTROL PANEL

The Control Panel allows the user to control workout and TV parameters without leaving the Workout Progress screen. It also provides a quick and easy way for maintenance staff to clean the Touchscreen Display without activating the screen.




- A. ARROW KEYS:** When in the workout phase, the UP and DOWN arrow keys are used in combination with the Touchscreen Display. These keys allow the user to make changes to a workout goal during the workout. Each set of arrow keys controls the goal located directly above it on the Touchscreen Display. Changeable information (i.e. a workout goal) appears as a button. Unchangeable information (i.e. a workout statistic) does not appear as a button.

For example, use the arrow keys under ELAPSED TIME to change the goal time for the session. Workout statistics, such as FPM (floors per minute), cannot be changed. As described above, workout goals may also be changed by touching the corresponding button on the Touchscreen Display and accessing the corresponding Workout Setup screens.

- B. SCREEN LOCK/UNLOCK:** (Cannot be used during a workout.) Freezes the screen for the purpose of routine maintenance/ screen cleaning. The screen automatically unlocks after ten seconds. Pressing SCREEN LOCK a second time will unlock it as well.
- C. COOLDOWN:** Workout programs end automatically in a Cooldown phase, which lowers the intensity level. In this phase of a workout the body begins to remove lactic acid and other accumulated by-products of exercise, which build up in muscles during a workout and contribute to muscle soreness.

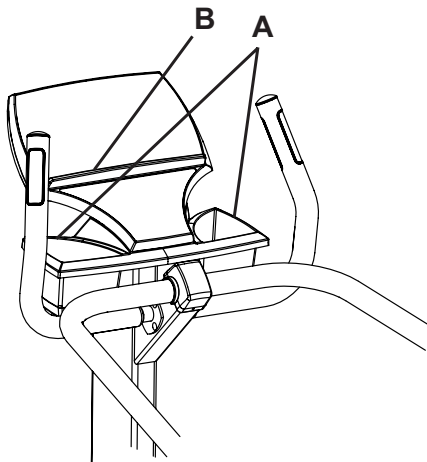
Press the COOLDOWN key to enter the Cooldown stage at any point during the workout. Each workout's Cooldown level is automatically adjusted according to the individual user's performance. (Cooldown times are preset in proportion to the duration of a workout.) The Cooldown time can be changed by using the corresponding arrow keys on the Control Panel. At the end of Cooldown, a workout summary box appears.

- D. QUICK START:** Choose this to enter directly into a workout, bypassing setup screens.
- E. VOL:** Volume control for the TV.
- G.  :** Headphone jack for sound playback.

NOTE: Headphones are necessary to access the sound for the TV. The jack is located on the Control Panel on the lower right. The jack is a user-replaceable feature. Contact Life Fitness Customer Support Services for more information. (See Section 6.7 "How to Obtain Product Service" for contact information.)

2.3 THE ACCESSORY TRAY

The accessory tray (A), which is mounted to the base of the console, provides dual storage trays with space for items such as water bottles, personal stereos, and cell phones.



2.4 THE READING RACK

The ledge on the Touchscreen Display can also be used as a reading rack for books or magazines. Use care when placing reading materials on the rack, and when turning pages, to ensure that buttons aren't accidentally toggled.

3

HEART RATE ZONE TRAINING EXERCISE

3.1 WHY HEART RATE ZONE TRAINING EXERCISE?

Research shows that maintaining a specific heart rate while exercising is the optimal way to monitor the intensity of a workout and to achieve maximum results. That is the idea behind the Life Fitness heart rate zone training approach to exercise.

Zone training identifies an exerciser's ideal heart rate range, or zone, for burning fat or increasing cardiovascular fitness. The zone is a percentage of the theoretical maximum[†] (HRmax), and its value depends on the workout.

NOTE: Consulting a fitness trainer is recommended for defining specific fitness goals and designing a workout program.

The Life Fitness Stairclimber features exclusive workouts designed to take full advantage of the benefits of heart rate zone training exercise: **FAT BURN, CARDIO, HEART RATE HILL, HEART RATE INTERVAL,** and **EXTREME HEART RATE.** The Time in Zone Goal option, another feature of heart rate zone training, enhances these workouts by setting a certain duration within the target zone* as a workout goal. For detailed information about the workouts, as well as the Time In Zone Goal option, see Section 4, titled *The Workouts*.

During one of these workouts, grasp the Lifepulse system sensors continuously, or wear the Polar heart rate chest strap to enable the Life Fitness Stairclimber's on-board computer to monitor the heart rate. The computer automatically adjusts the resistance level to maintain the target heart rate* based on the actual heart rate.

To change the target heart rate* during a workout, use the arrow keys on the Control Panel, or touch the TARGET HR button on the Touchscreen Display, and then enter the new heart rate using the keypad or the arrow keys, and select ENTER.

ZONE TRAINING		
FAT BURN = LOW INTENSITY		
CARDIO = HIGH INTENSITY		
AGE	65%	80%
10	136	168
20	130	160
30	123	152
40	117	144
50	110	136
60	104	128
70	97	120
80	91	112
90	84	104
100	78	96

SUGGESTED TARGET HEART RATE AS % OF MAX ACSM HEART RATE RANGE: 55% - 90%

[†] Defined by the American College of Sports Medicine's "Guidelines for Exercise Testing and Prescription" as equal to 220 minus an individual's age.

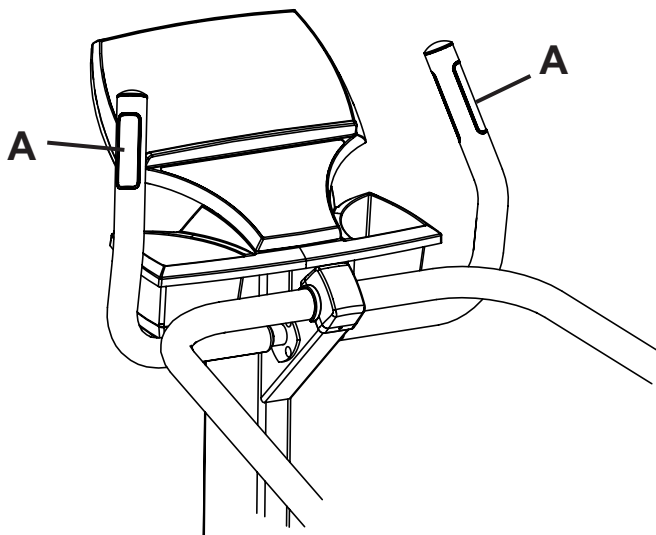
* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **FAT BURN** workout is 117. This workout targets 65 percent of the maximum, so the equation would be $(220-40) \times .65 = 117$. A 20-year-old user's THR is 130, so the equation would be $(220-20) \times .65 = 130$.

3.2 HEART RATE MONITORING

THE LIFEPUULSE™ DIGITAL HEART RATE MONITORING SYSTEM

The patented Lifepulse system sensors are the built-in heart rate monitoring system on the Life Fitness Stairclimber. Grasp the stainless steel sensors (A) that are set into the “bull horn” handlebars. The console displays the heart rate after 10 to 40 seconds.

Grasp both sensors (A) on each handlebar comfortably for the console to obtain an accurate heart rate reading.



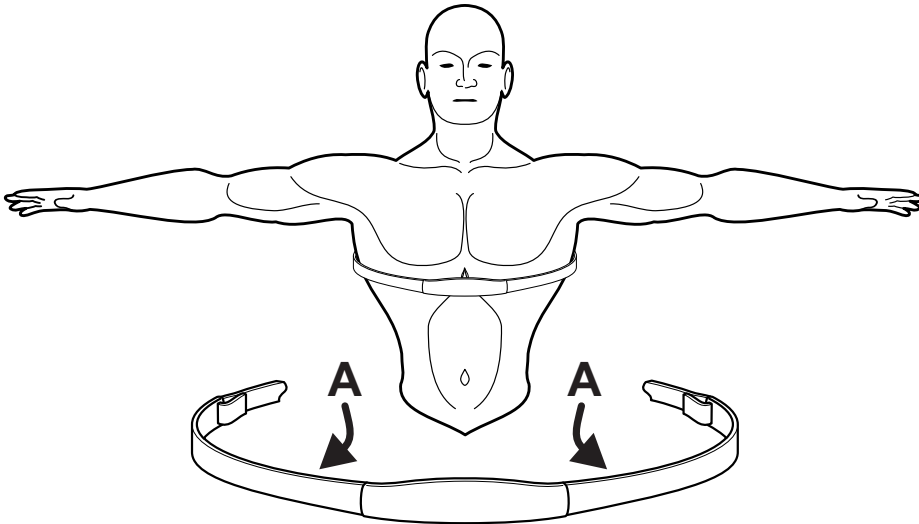
THE POLAR® TELEMETRY HEART RATE MONITORING CHEST STRAP

The Life Fitness Stairclimber is equipped with Polar telemetry, a heart rate monitoring system in which electrodes, pressed against the skin, transfer heart rate signals to the console. These electrodes are attached to a chest strap that the user wears during the workout. The chest strap is optional. To order it, call Life Fitness Customer Support Services. See Section 6.5, titled *How to Obtain Product Service*.

See the diagram below for correct positioning of the strap. The electrodes (A), which are the two grooved surfaces on the underside of the strap, must remain wet to transmit accurately the electrical impulses of the heart back to the receiver. Moisten the electrodes. Then, secure the strap as high under the chest muscles as possible. The strap should be snug, but comfortable enough to allow for normal breathing.

The transmitter strap delivers an optimal heart rate reading when the electrodes are in direct contact with skin. However, it also functions properly through a thin layer of wet clothing.

If it becomes necessary to re-moisten the chest strap electrodes, grasp the center of the strap, pull it away from the chest to expose the two electrodes, and moisten them.



4 THE WORKOUTS

4.1 WORKOUT OVERVIEWS

This section lists the Life Fitness Stairclimber pre-programmed workouts. For more detailed information, see Section 4.2, titled *Using the Workouts*.

QUICK START is the fastest way to begin exercising, and it bypasses the steps involved in selecting a specific workout. Once **QUICK START** is selected, a constant-level workout begins. The intensity level does not change automatically.

MANUAL is a workout in which the intensity level does not change automatically.

FAT BURN is a lower-intensity workout for burning the body's fat reserves. The user must grasp the Lifepulse system sensors continuously or wear a heart rate chest strap. The workout automatically adjusts the intensity level, based on the actual heart rate, to maintain the rate at 65 percent of the theoretical maximum[†].

HILL is an interval-training workout combining "hills" and "valleys" of different intensity levels, which is proven to provide effective, time-efficient cardiovascular results.

RANDOM is an interval training workout of constantly changing intensity levels that occur in no regular pattern or progression to challenge the user.

CARDIO is a higher intensity workout for more fit users, emphasizing cardiovascular benefits and maximum fat burning. The user must grasp the Lifepulse system sensors continuously or wear a heart rate chest strap. The workout automatically adjusts the intensity level, based on the actual heart rate, to maintain the rate at 80 percent of the theoretical maximum.

ZONE TRAINING are workouts that target specific ranges, or zones, for maintaining a heart rate to achieve maximum exercise results. Zone Training workouts include:

HEART RATE HILL™ takes the user through three different hills based on the target heart rate*. The user wears a heart rate chest strap, or grasps the Lifepulse™ sensors continuously.

HEART RATE INTERVAL™ alternates between a hill and a valley based on the target heart rate*. The user wears a heart rate chest strap, or grasps the Lifepulse™ sensors continuously.

EXTREME HEART RATE™ is an intense workout for more experienced users. It is designed to get the heart rate up and down as quickly as possible. The user wears a heart rate chest strap, or grasps the Lifepulse™ sensors continuously.

[†] Defined by the American College of Sports Medicine's "Guidelines for Exercise Testing and Prescription" as equal to 220 minus an individual's age.

* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **FAT BURN** workout is 117. This workout targets 65 percent of the maximum, so the equation would be $(220-40) \times .65 = 117$.

HILL PLUS are workouts in which intensity levels increase and decrease in set patterns. The following workouts may be accessed with this button:

AROUND THE WORLD is an interval-training workout in which the hills resemble scenes of various geographical areas.

FOOTHILLS is a rolling hill workout with low intensity levels.

KILIMANJARO is a Hill workout in which the intensity levels gradually incline toward one ultimate peak and then gradually decline.

INTERVAL is a Hill workout in which intensity levels rise and fall. The higher levels gradually incline toward a peak and then gradually decline.

CASCADES is a two-peak workout in which intensity levels gradually incline and decline.

SPEED TRAINING is a Hill workout in which the intensity level alternates between high and low levels very quickly to simulate a typical speed training workout.

PERSONAL TRAINER are customized workouts designed either for the advanced user or to be used in connection with a personal trainer. These workouts include:

WATTS targets a rate of effort equal to a certain number of Watts. A Watt is a unit of power that measures the amount of mechanical work required to operate a device, such as a Life Fitness Stairclimber. It is roughly equal to .25 calories per hour.

METS targets a rate of effort equal to a certain number of METs. A MET is a unit of measurement used to express the metabolic rate of work (oxygen consumption per unit of body weight) required to perform a task. One MET is approximately equal to a person's metabolism when seated and relaxed.

4.2 USING THE WORKOUTS

Different workouts require different setup steps. See the chart titled *Life Fitness Stairclimber Workout Set-up Steps*, which appears later in this section, for a quick glance at the steps for setting up any workout. This section provides details on the steps themselves.

NOTE: A new Life Fitness Stairclimber may emit a slight smell during the first few hours of operation as the load resistor heats up for the first time. If the smell persists, contact customer service.

1) BEGINNING A WORKOUT

Without networking, touch the screen to START. The Message Area displays the prompt: "Select your workout or press ? for more information." Choose a workout program to begin.

If equipped with optional networking, touch the screen to START. The Message area displays the prompt: "SELECT YOUR WORKOUT, ENTER YOUR NETWORK ID, OR PRESS ? FOR MORE INFORMATION" and an "NETWORK ID" button will appear on the Workout Selection Screen. Select a workout, or log on to the networked exercise database and download the preset workout.

To log onto the network, press NETWORK ID and key in the user ID number with the NUMERIC KEYPAD. Press ENTER.

SELECTING AND USING QUICK START

QUICK START is the fastest way to begin exercising, and it bypasses the steps of selecting a specific workout program. On the start screen press the **QUICK START** button. The workout begins at an intensity level that remains the same unless manually changed. Choose **ENTER WEIGHT** so that **METS**, **Watts**, **Calories Burned/Calories per Hour** can be computed and displayed as workout statistics.

2) SELECTING A WORKOUT

When prompted to select a workout, select the desired workout button. The touchscreen will then bring up the corresponding Workout Setup Screens which include level, age, weight, target heart rate*, **Watts** and **METS**. Select **ENTER** after each selection to record the selection. After values are set, the workout progress screen appears and the workout begins.

For **MANUAL**, **FAT BURN**, **HILL**, **RANDOM**, and **CARDIO** choose the corresponding button to enter directly into the workout setup screens.

For **HEART RATE HILL**, **HEART RATE INTERVAL**, and **EXTREME HEART RATE** choose **ZONE TRAINING** and then make a selection.

For **WATTS** and **METS** choose **PERSONAL TRAINER** and then make a selection.

For **AROUND THE WORLD**, **KILIMANJARO**, **INTERVAL**, **CASCADES**, **SPEED TRAINING**, and **FOOTHILLS** select **HILL PLUS** and then make a selection.

3) ENTERING WORKOUT GOALS

SELECTING A GOAL TYPE

Goal Type defaults to **TIME** (length of workout). When prompted to enter a Goal Time, use the **ARROW KEYS** to increase or decrease the displayed time to the desired value, or key in the desired value with the **NUMERIC KEYPAD**, and press **ENTER**.

Workouts can be programmed to target certain types of goals other than the default time goal:

- **DISTANCE**
- **CALORIES**
- **TIME IN ZONE** (for heart rate workouts only)

The **Distance Goal** feature is designed to build endurance. The user sets a distance goal during the workout setup. Once the goal is met, the workout automatically goes into a cool-down phase and ends afterward. To use this feature:

1. Select a workout (the distance goal is available for any of the workouts.)
2. In the Goal Type setup screen, choose **DISTANCE**, enter the desired distance goal, and select **ENTER**.
3. Finish the setup steps for the selected workout.
4. Begin the workout.

* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **CARDIO** workout is 144. This workout targets 80 percent of the maximum, so the equation would be $(220-40) \cdot 80 = 144$.

The **Calories Goal** feature is designed to promote weight loss and weight control. The user sets a calorie goal during the workout setup. Once the goal is met, the workout automatically goes into a Cooldown Phase and ends afterward. To use this feature:

1. Select a workout (the calorie goal is available for any of the workouts.)
2. In the Goal Time setup screen, choose CALORIES, enter the desired calorie goal, and select ENTER.
3. Finish the setup steps for the selected workout.
4. Begin the workout.

The **Time in Zone** goal enhances a heart rate workout by setting a certain duration within the target heart rate* as a workout goal. The program automatically alters the resistance to maintain a pace that will meet that objective within that duration. Once the objective is met, the workout automatically goes into a Cooldown Phase. To use the Time In Zone Goal feature:

1. Select either **FAT BURN, CARDIO**, or any of the **Zone Training** workouts including **HEART RATE HILL, HEART RATE INTERVAL, or EXTREME HEART RATE**.
2. In the Goal Time setup screen, choose TIME IN ZONE, enter the desired amount of time, and select ENTER.
3. Finish the setup steps for the selected workout.
4. Begin the workout.

NOTE: Time in Zone is directly correlated to fitness level. Since the program will continue to increase resistance until the goal is met, it may be wise to start low and work towards a higher goal. Choose COOLDOWN at any time, to exit the workout and immediately enter a Cooldown Phase.

For help setting TIME IN ZONE goals, consult a personal trainer. For more information on Heart Rate Zone Training, see Section 3.1 *Why Heart Rate Zone Training?*

SELECTING AND ADJUSTING THE INTENSITY LEVEL

The Life Fitness Stairclimber provides several different ways to adjust the intensity level of an workout. When prompted, use the ARROW keys to increase or decrease the displayed intensity level or target heart rate* to the desired value, or choose the desired value with the NUMERIC KEYPAD, and press ENTER. Adjust the level as needed or desired during the workout.

- **Level:** The Life Fitness Stairclimber provides a selection of 20 intensity levels. The step speed for Level 1, the easiest setting, is two floors per minute; the tiers of difficulty increase up to Level 20, with a step rate of 13 floors per minute. The Workout Profile Window displays the levels of intensity in a workout-in-progress as proportional columns. The height of the column furthest to the left is proportional to the current level of intensity. Selecting a low intensity level at first is recommended. As physical conditioning improves, the levels can increase.
- **Target heart rate:** Programs that calculate a target heart rate base this number on the age of the user and the type of workout. The user accepts or adjusts the rate when setting up the workout. During the workout itself, the program reads the heart rate, which is transmitted via the Polar heart rate chest strap or the Lifepulse system sensors; and it uses this data to adjust the resistance. Manually raising the rate increases the intensity of the cardiovascular exercise.

* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **CARDIO** workout is 144. This workout targets 80 percent of the maximum, so the equation would be $(220-40) \cdot 80 = 144$.

4) ENTERING WORKOUT VALUES

AGE: When prompted to enter Age, use the ARROW KEYS to increase or decrease the displayed age to the correct value, or key in the correct value with the NUMERIC KEYPAD, and press ENTER.

Life Fitness Stairclimber workout programs that set a target heart rate* zone first calculate the user's theoretical maximum heart rate[†] by subtracting the user's age from the number 220. The programs then calculate the target zone as a percentage of the theoretical maximum.

WEIGHT: Select weight and press enter. Stairclimber workouts calculate the number of calories burned based on the user's weight and step rate. Entering an accurate weight also allows for Watts and METs to be computed and displayed.

5) CHANGING/ENDING WORKOUTS

SWITCHING WORKOUTS “ON-THE-FLY”

It is possible during a workout, to switch to another workout program. After a switch, the console retains all the progress information about the workout since its beginning. To change workouts “on the fly,” simply press CHANGE WORKOUT and then choose a new workout. To switch to a new workout, and restart the progress information, choose CHANGE WORKOUT and then RESET.

NOTE: All workouts can be switched “on-the-fly” (retaining progress information) except for Hill Plus workouts. To change from a Hill Plus workout to another workout, the user must select CHANGE WORKOUT and RESET (losing workout progress).

CHANGING WORKOUT GOALS DURING A WORKOUT

It is possible during a workout, to change a workout goal (Time, Distance, Calories, and Time in Zone for heart rate programs). To adjust a goal type or choose a different goal, select Change Workout, and then ADJUST GOAL which accesses the goal type screen defaulted to the current goal type and value. To change the goal value, use the arrow buttons or the numerical keypad, change the value, and then select Enter. To change the goal type, choose a different goal, enter a value, and select ENTER. After the switch, the console retains all the progress information about the workout since its beginning.

PAUSING WORKOUTS

To pause a workout, simply stop pedaling. An EXIT WORKOUT button appears. Selecting EXIT WORKOUT takes the user out of the workout, back to the Welcome Screen. To continue the workout, resume pedaling. The pause duration defaults to 1 minute (configurable by the manager), after which, the console returns to the Welcome Screen.

ENDING WORKOUTS EARLY

To end a workout early, press COOLDOWN on the Control Panel to go directly into the Cooldown Phase. The program will designate a Cooldown time period in proportion to the amount of time spent in the workout. Upon completion of Cooldown, a workout summary will appear, which includes the distance travelled, the total calories burned, and other statistics. To exit the program without a Cooldown choose CHANGE WORKOUT, and then RESET.

[†] Defined by the American College of Sports Medicine's "Guidelines for Exercise Testing and Prescription" as equal to 220 minus an individual's age.

* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **CARDIO** workout is 144. This workout targets 80 percent of the maximum, so the equation would be $(220-40) \cdot 80 = 144$.

4.3 WORKOUT DESCRIPTIONS

LIFE FITNESS STAIRCLIMBER WORKOUT SETUP STEPS

NOTE: AFTER ENTERING A VALUE (AGE, WEIGHT) OR A GOAL (TIME, LEVEL, THR), PRESS ENTER TO REGISTER THE SELECTION.

SELF-CONTAINED WORKOUTS	PERSONAL TRAINER WORKOUTS	HILL PLUS WORKOUTS	ZONE TRAINING WORKOUTS
<p>QUICK START Select QUICK START Begin workout Modify level Enter weight if desired</p> <p>RANDOM Select RANDOM Enter weight Enter goal type and value Select level Begin workout</p> <p>MANUAL Select MANUAL Enter weight Enter goal type and value Select level Begin workout</p> <p>FAT BURN* Select FAT BURN Enter weight Enter goal type and value Enter age Accept THR** Begin workout</p> <p>HILL Select HILL Enter weight Enter goal type and value Select level Begin workout</p> <p>CARDIO* Select CARDIO Enter weight Enter goal type and value Enter age Accept THR** Begin workout</p>	<p>CHOOSE PERSONAL TRAINER TO ACCESS ANY OF THE FOLLOWING:</p> <p>WATTS Select WATTS Enter weight Enter goal type and value Enter Watts goal value Begin workout</p> <p>METS Select METs Enter weight Enter goal type and value Enter METs goal value Begin workout</p>	<p>CHOOSE HILL PLUS TO ACCESS ANY OF THE FOLLOWING:</p> <p>AROUND THE WORLD Select AROUND THE WORLD Enter weight Enter goal type and value Select level Begin workout</p> <p>KILIMANJARO Select KILIMANJARO Enter weight Enter goal type and value Select level Begin workout</p> <p>INTERVAL Select INTERVAL Enter weight Enter goal type and value Select level Begin workout</p> <p>CASCADES Select CASCADES Enter weight Enter goal type and value Select level Begin workout</p> <p>SPEED TRAINING Select SPEED TRAINING Enter weight Enter goal type and value Select level Begin workout</p> <p>FOOTHILLS Press FOOTHILLS Enter weight Enter goal type and value Select level Begin workout</p>	<p>CHOOSE ZONE TRAINING TO ACCESS ANY OF THE FOLLOWING:</p> <p>HEART RATE HILL* Select HEART RATE HILL Enter weight Enter time Enter age Accept THR** Begin workout</p> <p>HEART RATE INTERVAL* Select HEART RATE INTERVAL Enter weight Enter time Enter age Accept THR** Begin workout</p> <p>EXTREME HEART RATE* Select EXTREME HEART RATE Enter weight Enter time Enter age Accept THR** Begin workout</p>

* This workout requires the user to wear the polar heart rate chest strap or the grip the Life pulse sensors.

** Target Heart Rate (THR) is a percentage of the theoretical maximum. A 40-year-old user's THR for the **FAT BURN** workout is 117. This workout targets 65 percent of the maximum, so the equation would be $(220-40) \cdot 65 = 117$.

QUICK START

QUICK START is the fastest way to begin exercising, and it bypasses the steps of selecting a specific workout program. The intensity level for the workout is set automatically and remains the same unless manually changed. To change the level and stay in the Workout Progress screen, press the UP or DOWN ARROW KEYS on the Control Panel, corresponding to the LEVEL button. Level can also be changed by touching the LEVEL button on the Touchscreen Display, and then changing the level using the arrow buttons or the numeric keypad and pressing enter

For METs, Watts, and Calories Burned/Calories per Hour to be computed and displayed during a workout, select the ENTER WEIGHT button which is required to calculate these values. Using the ARROW KEYS, increase or decrease the displayed weight to the correct value, or enter weight using the NUMERIC keypad, and press ENTER to register.

MANUAL

The **MANUAL** program sets an intensity level that does not change automatically. While the workout is in progress, increase or lower the intensity level as desired, using the arrow keys.

RANDOM

The **RANDOM** program creates a terrain of hills and valleys that varies with each workout. More than one million different patterns are possible.

FAT BURN

The **FAT BURN** workout is designed to maintain a user's heart rate at 65 percent of the theoretical maximum[†] for optimal results. Throughout the workout, the user wears a Polar heart rate chest strap or grips the Lifepulse system sensors. If the user is not wearing a chest strap or grasping the sensors, the WORKOUT PROFILE window displays a heart shape, and the display prompts the user to grip the sensors. The console continuously monitors and displays the heart rate, adjusting the intensity level of the Life Fitness Stairclimber to reach and maintain the target*. This system eliminates over- and under-training, and it maximizes the aerobic benefits of exercise by using the body's fat stores for fuel.

CARDIO

The **CARDIO** workout is virtually identical to **FAT BURN**; however the target heart rate** is calculated at 80 percent of the theoretical maximum. The user wears a chest strap or grips the Lifepulse system sensors. The higher target promotes cardiovascular improvement by placing a heavier workload on the heart muscle.

[†] Defined by the American College of Sports Medicine's "Guidelines for Exercise Testing and Prescription" as equal to 220 minus an individual's age.

* Target Heart Rate (THR) is a percentage of the theoretical maximum (HRmax). A 40-year-old user's recommended THR for the FAT BURN workout is 117, or 65 percent of the maximum, so the equation would be $(220-40) \cdot 65 = 117$.

** Target Heart Rate (THR) is a percentage of the theoretical maximum (HRmax). A 40-year-old user's recommended THR for the CARDIO workout is 144, or 80 percent of the maximum; so the equation would be $(220-40) \cdot 80 = 144$.

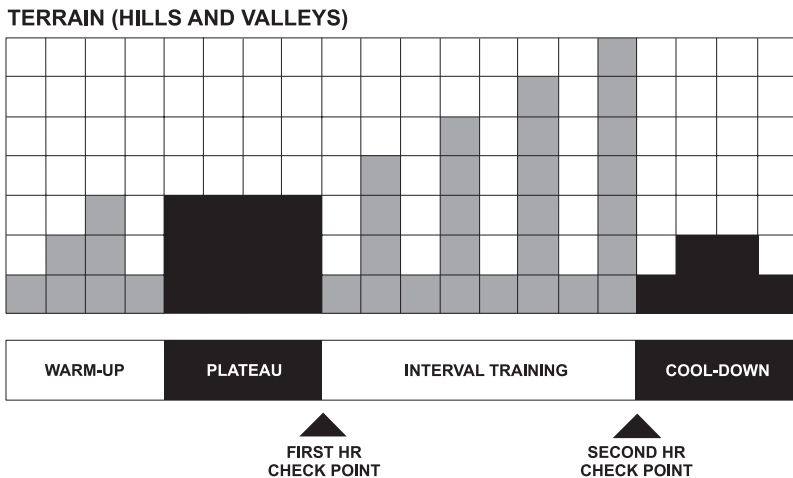
HILL

The Life Fitness-patented **HILL** workout offers a variety of configurations for interval training. Intervals are periods of intense aerobic exercise separated by regular periods of lower-intensity exercise. The **WORKOUT PROFILE** window represents these high and low intervals as columns of light, which together have the appearance of hills and valleys.

The computerized interval training workout has been scientifically demonstrated to promote greater cardio-respiratory improvement than steady-pace training.

Each **HILL** workout goes through four phases, each marked by different intensity levels. The **WORKOUT PROFILE** window displays the progress of these phases, as seen in the chart following these descriptions below. As noted in the descriptions, the heart rate should be measured at two stages in the workout to gauge its effectiveness. To do so, continuously grasp the Lifepulse system sensors, or wear the chest strap . Note that the **MESSAGE AREA** does not display a request for a heart rate measurement during a **HILL** workout.

- 1 **Warm-up** is a phase of low, gradually rising resistance, which brings the heart rate into the lower end of the target* zone and increases respiration and blood flow to working muscles.
- 2 **Plateau** increases the intensity slightly, and keeps it steady, to bring the heart rate to the low end of the target zone. Check the heart rate at the end of this phase.
- 3 **Interval Training** is a series of increasingly steeper hills, alternating with valleys, or stints of recovery. The heart rate should rise to the high end of the target zone. Check the heart rate at the end of this phase.
- 4 **Cool-down** is a low-intensity phase that allows the body to begin removing lactic acid, and other exercise by-products, which build up in muscles and contribute to soreness.



Each column, as seen in the **WORKOUT PROFILE WINDOW** and the chart above, represents one interval. The overall duration of the workout determines the length of each interval. Each workout is made up of 20 intervals, so the duration of each interval is equal to the duration of the entire workout divided by 20.

10 to 19 minutes: The interval durations initially are set at 30 seconds for a 10-minute workout. For every minute added by the user “on the fly,” each interval increases by three seconds. A 15-minute workout consists of 20 intervals at 45 seconds each.

20 to 99 minutes: All intervals last 60 seconds. If the user adds minutes to the pre-set duration while the workout is in progress, the workout adds hills and valleys that are identical to the first eight intervals of the Interval Training phase. This pattern repeats until the workout is completed.

HILL PLUS

The Life Fitness patented HILL PLUS workouts give even more ways to vary interval training. Based on the same principles as the HILL workout, Hill Plus workouts are customized to resemble different locations/training scenarios to add variety and challenge to Hill workouts.

1) AROUND THE WORLD

An interval-training workout in which the hills resemble scenes of various geographical areas.

2) CASCADES

A two-peak workout in which intensity levels gradually increase and decrease.

3) FOOTHILLS

A rolling hill workout with low intensity levels.

4) INTERVAL

A Hill workout in which intensity levels rise and fall. The higher levels gradually incline toward a peak and then gradually decline.

5) KILIMANJARO

A Hill workout in which the intensity levels gradually incline toward one ultimate peak and then gradually decline.

6) SPEED TRAINING

A Hill workout in which the intensity level alternates between high and low levels very quickly to simulate a typical speed-training workout.

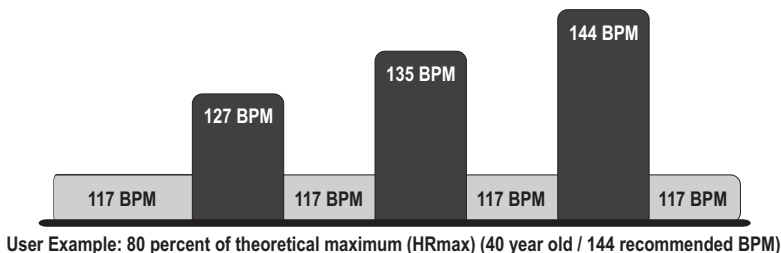
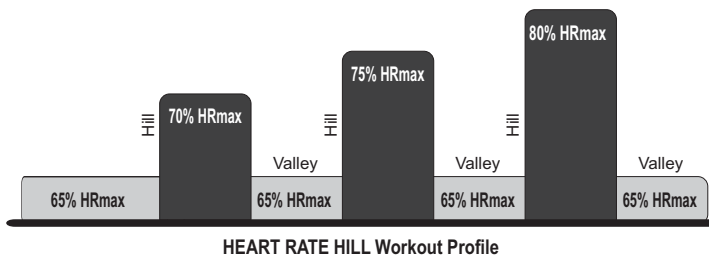
ZONE TRAINING

Zone Training workouts target specific ranges, or zones, for maintaining a heart rate to achieve maximum exercise results.

1) HEART RATE HILL™

This program combines the standard **HILL** workout profile with the concept of Heart Rate Zone Training. The default target heart rate* is calculated as 80 percent of the theoretical maximum† (HRmax), but the user can adjust the target rate during the workout setup. All hills and valleys are percentages of HRmax. The workout consists of three hills that target three heart rate goals: The first hill brings the heart rate to 70 percent of HRmax. The second hill increases the rate to 75 percent of HRmax. The third hill matches the Target Heart Rate bringing the heart rate to 80 percent of HRmax. The valley always is defined as 65 percent of HRmax.

After a standard three-minute warm-up, the workout progresses toward the first hill and heart rate goal. Once the user reaches 70 percent of HRmax, the hill continues for one minute. When the minute expires, the level decreases into a valley. Once the user's heart rate falls to 65 percent of HRmax, the valley continues for one minute. Then, the next hill begins with its corresponding heart rate goal. After the user completes the third hill/valley pair, the program returns to the first hill and repeats the cycle as long as the duration allows. At the end of the duration, the workout goes into a cool-down phase. If the heart rate goes above the theoretical maximum for more than 45 seconds, the stairclimber automatically goes into pause mode. The program does not proceed to a new heart rate goal until the user reaches the current goal.

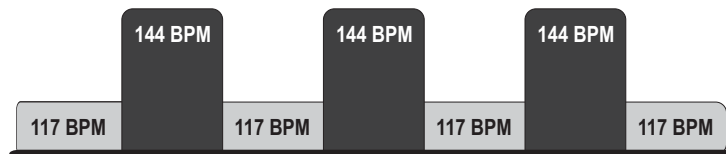
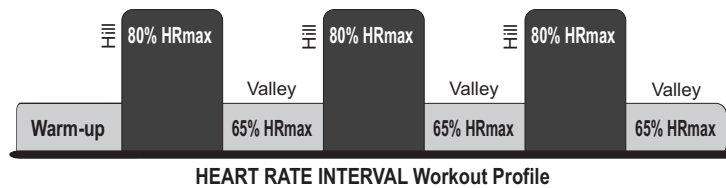


† Defined by the American College of Sports Medicine's "Guidelines for Exercise Testing and Prescription" as equal to 220 minus an individual's age.

* Target Heart Rate (THR) is a percentage of the theoretical maximum. For example, a 40-year-old user's THR for the **HEART RATE HILL** workout is 144. This workout targets 80 percent of the maximum, so the equation would be $(220-40) \cdot 80 = 144$. A 20-year-old user's THR is 160, so the equation would be $(220-20) \cdot 80 = 160$.

2) HEART RATE INTERVAL™

This program also combines the standard **HILL** workout profile with the concept of Heart Rate Zone Training. The default target heart rate* is calculated as 80 percent of the theoretical maximum† (HRmax), but the user can adjust the target rate during the workout setup. The workout alternates between a hill, which brings the heart rate up to the target rate of 80 percent of HRmax, and a valley, which brings the heart rate down to 65 percent of HRmax. After a standard three-minute warm-up, the workout progresses toward the first hill and heart rate goal. Once the goal is reached, the hill continues for three minutes. Then the level decreases into a valley. Once the 65 percent of HRmax goal is reached, the valley continues for three minutes, after which the next hill begins. The user's fitness level determines the number of hills and valleys encountered within the duration. At the end of the duration, the workout goes into a Cooldown Phase. If the heart rate goes above the theoretical maximum† for more than 45 seconds, the stairclimber automatically goes into pause mode. The program does not proceed to a new heart rate goal until the user reaches the current goal.



† Defined by the American College of Sports Medicine's "Guidelines for Exercise Testing and Prescription" as equal to 220 minus an individual's age.

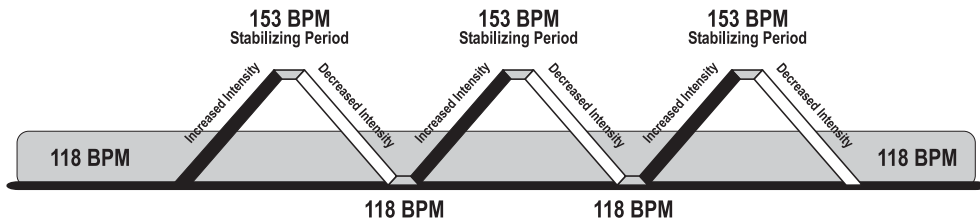
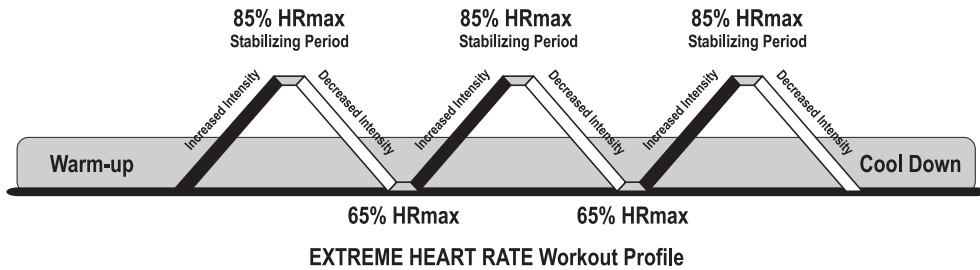
* Target Heart Rate (THR) is a percentage of the theoretical maximum (HRmax). A 40-year-old user's recommended THR for the **HEART RATE INTERVAL** workout is 144 or 80 percent of the maximum; so the equation would be $(220-40) \cdot 80 = 144$.

3) EXTREME HEART RATE™

This intense, varied workout is designed to help more experienced users to break through fitness improvement plateaus. The workout alternates between two target heart rates* as quickly as possible. The effect is similar to that of running sprints. The user must wear a chest strap or grip the Lifepulse™ sensors throughout the workout.

When setting up the workout, the user enters a target heart rate. After a standard three-minute warm-up, the intensity increases, until the user reaches the target heart rate goal of 85 percent of the theoretical maximum† (HRmax). That target rate is maintained for a stabilizing period. Then the intensity decreases. When the heart rate falls to the 65 percent of HRmax goal, it is maintained there for a stabilizing period. The program repeats the alternating of intensity levels, continuing this pattern throughout the duration.

The program does not proceed to a new heart rate goal until the user reaches the current goal.



User Example 85 percent of theoretical maximum (HRmax) (40 year old / 153 recommended BPM)

† Defined by the American College of Sports Medicine's "Guidelines for Exercise Testing and Prescription" as equal to 220 minus an individual's age.

* Target Heart Rate (THR) is a percentage of the theoretical maximum (HRmax). For example, a 40-year-old user's recommended THR for the **EXTREME HEART RATE™** WORKOUT is 153. The workout program targets a standard 85 percent of the maximum, so the equation would be $(220-40) \cdot 85 = 153$.

PERSONAL TRAINER

Personal Trainer workouts are customized workouts designed either for the advanced user or to be used in connection with a personal trainer.

1) WATTS

This workout targets a rate of effort equal to a certain number of Watts. A Watt is a unit of power that measures the amount of mechanical work required to operate a device, such as a Life Fitness Stairclimber. It is roughly equal to .25 calories per hour. The workout program automatically alters the intensity level to maintain the appropriate rate of effort.

2) METs

This workout targets a rate of effort equal to a certain number of METs. A MET is a unit of measurement used to express the metabolic rate of work (oxygen consumption per unit of body weight) required to perform a task. One MET is approximately equal to a person's metabolism when seated and relaxed.

4.4 USING THE LIFE FITNESS STAIRCLIMBER

STAIRCLIMBER MOTION

The Life Fitness Stairclimber permits a maximum stepping height of 13.5 inches, or 34.3 centimeters. The unit features independent stepping action, which means that the pedals move independently of each other. Benefits of this feature include:

- Pull-push hip and knee action, which simulates actual stair climbing
- Development of greater muscular strength and endurance
- Optimal muscular development for the right leg and left leg individually
- Better cardiovascular exercise

POSTURE DURING WORKOUTS

Begin stepping at a comfortable pace, taking either full or short steps, and keeping the back straight. Hold the handrails or the bullhorns for stability and balance only. It should be noted that using the handrails for support can offload weight and cause the Life Fitness Stairclimber console to give inaccurate readings of calories burned.

BRAKING RESISTANCE

The Life Fitness Stairclimber features speed-dependent braking resistance. During a workout, the computer monitors the user's step rate and maintains it at the rate that corresponds to the selected intensity level. If the user's speed exceeds the corresponding rate, the computer increases the resistance to lower the user's speed. If the user's step rate is slower, the computer decreases the resistance to enable the user to increase speed.

5 SYSTEM OPTIONS MENU

5.1 USING THE OPTIONAL SYSTEMS OPTIONS MENU

Fitness club managers and other authorized personnel can use the Systems Options feature to change default settings, or to enable or disable certain programs or displays on the stairclimber console, to run systems checks, and to access compiled statistics.

To enter the Systems Options, go to the Workout Selection screen, press and hold the COOLDOWN key, and then touch the Life Fitness icon twice consecutively (double-touch).

SYSTEM OPTIONS OVERVIEW

SYSTEM TEST

Allows technicians to run systems diagnostics. **NOTE:** These tests should only be used by (or with the express instruction of) a trained Life Fitness service technician.

System Diagnostics	Telemetry Test
Lifepulse Test	CSAFE Network Test
EEPROM Test	

INFORMATION

System usage statistics on main motor. Allows authorized personnel to access statistics on machine usage (Statistics and Usage Log). All other information is designed for use by trained Life Fitness service technicians.

Statistics	Software Versions
System Errors	Usage Log

CONFIGURATION

Allows access to all of the configurable settings of the unit. Configurations which should only be changed by qualified technicians are password protected.

Manager	Touch Screen Configuration
Manufacturer (password protected)	TV

5.2 SETTING CONFIGURATIONS

MANAGER

Allows the manager to set unit defaults, configure workout duration, set stand by, and program custom messages.

To SET DEFAULTS

Either select appropriate radio buttons to select toggle settings, or use the arrow keys to modify variable default values. Select DEFAULTS to return all values to original factory settings.

Maximum Workout Duration: Allows the manager to set a maximum workout limit between 1 and 99 minutes. The time can be modified using the up or down arrow keys. The unit default is 60 minutes.

Standby Configuration: Sets the desired amount of time of inactivity before the system automatically turns the LCD screen backlight off. The LCD screen will illuminate the next time activity is detected. The Inactivity Timer can be set from 0 to 24 hours.

Program Timeout: Sets the amount of time the user can go without touching the Touchscreen while setting up their workout, before the console resets back to the Welcome Screen. Program Timeout can be set from 20 to 255 seconds. The unit default is 60 seconds.

Pause Time: Sets the amount of time the unit can be inactive before it reverts back to the Welcome Screen. Pause Time can be set from 1 to 99 minutes. The unit default is 1 minute.

Units: Choose between English and Metric.

CUSTOM MESSAGES

This configuration allows for a custom message to be displayed across the Welcome Screen.

Creating/Changing a Custom Message — After entering the Manager's Configuration, check to make sure that Custom Message is enabled, then select CUSTOM MESSAGE SETUP. Upon entering the setup screen, a message can be entered using the on-screen keyboard. Use the Shift button to input special characters and capital letters. The message will scroll across the top of the screen as the message is being inputted giving real-time feedback.

Accepting a Custom Message — To accept the Custom Message, simply select the MAIN MENU button.

Erasing a Custom Message — To erase a Custom Message, enter the CUSTOM MESSAGE SETUP screen. Select the CLEAR MESSAGE button and then select MAIN MENU.

TV

Brings up TV screen, and allows adjustment of brightness, contrast, saturation, and hue. Also allows choice of TV format, antenna setup, and channel setup.

To Set Up Channels: To set up channels, select CHANNEL SETUP, AUTO, START.

To Delete an Unwanted Channel: Choose CHANNEL SETUP, MANUAL, use the Channel Controls on the Control Panel to choose the channel to be deleted, select DELETE, return the Channel Setup to AUTO.

To Restore a Channel: Choose CHANNEL SETUP, MANUAL, use the Channel Controls to choose the channel to be restored, select ADD, return the Channel Setup to AUTO.

To Adjust Picture Setup: Brightness, Contrast, Saturation, and Hue can be adjusted by using the corresponding arrow buttons. To return to the unit defaults, select DEFAULT.

Max Volume Setup: Opens the MAX VOLUME controls. (Headphones must be used for this function.) The upper set of arrows adjusts the volume capacity higher or lower, allowing clubs to compensate for average noise levels within. The maximum volume returns to this default after each workout.

The Volume Down, Volume Up arrows control the volume of the unit for the current usage. After each session ends, the unit resets to a mid-range volume corresponding to the maximum volume set up.

TOUCH SCREEN CONFIGURATION

Follow the instructions on the screen to recalibrate the Touchscreen. When finished touch anywhere on the screen to return to the Main Menu.

6 SERVICE AND TECHNICAL DATA

6.1 PREVENTIVE MAINTENANCE TIPS

The Life Fitness Stairclimber is backed by the engineering excellence of Life Fitness and is one of the most rugged and trouble-free pieces of exercise equipment on the market today. Commercial Life Fitness products have proven to be durable in health clubs, colleges, military facilities, and other locations the world over. This same technology, engineering expertise, and reliability have gone into the Life Fitness Stairclimber.

NOTE: The safety of the equipment can be maintained only if the equipment is examined regularly for damage or wear. If maintenance is required, keep the equipment out of use until defective parts are repaired or replaced. Pay special attention to parts that are subject to wear as outlined in the Preventive Maintenance Schedule.

REMARQUE : pour conserver un matériel sûr, il convient de l'inspecter régulièrement afin de déceler tout signe d'usure ou d'endommagement. N'utilisez pas l'appareil tant que les pièces défectueuses n'ont pas été réparées ou remplacées. Portez une attention toute particulière aux pièces qui s'usent, comme indiqué ci-dessous.

The following preventive maintenance tips will keep the Life Fitness Stairclimber operating at peak performance:

- Locate the Life Fitness Stairclimber in a cool, dry place.
- Clean the top surface of the pedals regularly.
- Keep the display console free of fingerprints and salt build-up caused by sweat.
- Use a **100% cotton cloth**, lightly moistened with water and mild liquid cleaning product, to clean the Life Fitness Stairclimber. Other fabrics, including paper towels, may scratch the surface. **Do not use ammonia or acid-based cleaners.**
- Long fingernails may damage or scratch the surface of the console; use the pad of the finger to press the selection buttons on the console.
- Clean the housing thoroughly on a regular basis.

NOTE: A non-abrasive cleaner and soft cotton cloth are strongly recommended for cleaning the exterior of the unit. At no time should cleaner be applied directly to any part of the equipment; apply the non-abrasive cleaner on a soft cloth, and then wipe the unit.

6.2 INSPECTING AND CLEANING THE STAIRCLIMBER

Follow the schedule below to ensure proper operation of the product.

ITEM	WEEKLY	MONTHLY	BI-ANNUALLY	ANNUALLY
<i>Display Console</i>	Clean	Inspect		
<i>Console Mounting Bolts</i>			Inspect	
<i>Accessory Tray</i>	Clean	Inspect		
<i>Frame</i>	Clean			Inspect
<i>Plastic Covers</i>	Clean	Inspect		

6.3 TROUBLESHOOTING THE LIFEPULSE SYSTEM SENSORS

If the heart rate reading is erratic or missing, do the following:

- Dry moist hands to prevent slipping.
- Grasp all four sensors, two in each hand.
- Grasp the sensors firmly.
- Apply constant pressure around the sensors.
- Clean the sensors with a damp cloth.

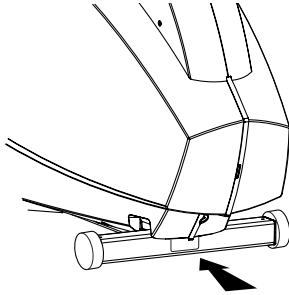
6.4 TROUBLESHOOTING THE POLAR HEART RATE CHEST STRAP

HEART RATE READING IS ERRATIC, ABNORMALLY ELEVATED, OR ABSENT ENTIRELY

Malfunction	Probable Cause	Corrective Action
Heart rate reading is erratic or absent entirely	Belt transmitter electrodes are not wet enough to pick up accurate heart rate readings.	Wet the belt transmitter electrodes (see section 3.2).
	Belt transmitter electrodes are not laying flat against the skin.	Ensure the belt transmitter electrodes are laying flat against the skin (see section 3.2).
	Belt transmitter needs cleaning.	Wash the belt transmitter with mild soap and water.
	Belt transmitter is not within 3 feet (one meter) of the heart rate receiver.	Make sure the chest strap transmitter is within three feet (one meter) of the heart rate receiver.
	Chest strap battery is depleted.	Contact Life Fitness Customer Support Services* for instructions on how to have the chest strap replaced.
Abnormally elevated heart rate readings	Electromagnetic interference from television sets and/or antennas.	Move the stairclimber a few inches away from the probable cause, or move the probable cause a few inches away from the stairclimber, until the heart rate readings are accurate.
	Electromagnetic interference from cell phones.	
	Electromagnetic interference from computers.	
	Electromagnetic interference from cars.	
	Electromagnetic interference from high voltage power lines.	
	Electromagnetic interference from motor driven exercise equipment.	
	Electromagnetic interference from another heart rate transmitter within three feet (one meter).	

6.5 HOW TO OBTAIN PRODUCT SERVICE

1. Verify the symptom and review the operating instructions. The problem may be unfamiliarity with the product and its features and workouts.
2. Locate and document the serial number of the unit. This number consists of three letters followed by six numbers. The serial number plate is located at the back end of the unit.



3. Contact Life Fitness Customer Support Services via the Web at: www.lifefitness.com, or call the nearest Life Fitness Customer Support Services group:

For Product Service within
the United States and Canada:

Telephone: (+1) 847.451.0036
FAX: (+1) 847.288.3702
Toll-free telephone: 800.351.3737

For Product Service Internationally:

Life Fitness Europe GmbH
Telephone: (+49) 089.317.751.66
FAX: (+49) 089.317.751.38

Life Fitness (UK) LTD
Telephone: (+44) 1353.665.507
FAX: (+44) 1353.666.719

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East & Africa except local Life Fitness
offices)*

Life Fitness Benelux
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FAX: (+31) 180.646.699

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FAX: (+39) 0457.238.197

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Telephone : (+34) 93.672.4660
FAX : (+34) 93.672.4670

7 SPECIFICATIONS

7.1 95Se LIFE FITNESS STAIRCLIMBER SPECIFICATIONS

Designed use:	Heavy/Commercial
Maximum user weight:	350 pounds / 159 kilograms
Minimum user weight:	100 pounds / 45.3 kilograms
Power Requirements:	Refer to Section 1.3 - <i>Setup, Electrical Power Requirements</i>
Upper Touchscreen:	12.1 in. Diagonal, 800 x 600 TFT LCD
Channel coverage:	VHF: 2-13/UHF: 14-69/CATV: 1-125
Antenna:	75-ohm external antenna terminal for VHF/UHF (>43dBuV (@75ohm) or > 65.8dBm)
Headphone Jack:	300 milliwatt, 3.5mm Stereo
Broadcast Capabilities:	NTSC-M or PAL-I, PAL-B/G, SECAM-L
Control Panel:	Arrow keys, screen lock and unlock, Cooldown, Quick Start, and TV controls.
Screens:	Workout Selection, Workout Setup and Workout Progress Screens
Information Displayed:	Heart rate, floors climbed, floors per minute, calories/calories per hour , Watts, and METs (if weight has been entered), level, Target Heart Rate (for heart workouts), TV (on, zoom).
Summaries:	Total elapsed time of workout, total calories burned, total floors climbed
Character size:	0.54 inches
WORKOUTS:	Quick Start, Fat Burn, Manual, Random, Cardio, and Hill Zone Training including: Heart Rate Hill, Heart Rate Interval, and Heart Rate Extreme. Hill Plus including: Around the World, Foothills, Kilimanjaro, Interval, Cascades, and Speed Training. Personal Trainer including: Watts and METs.
Heart rate monitor:	Lifepulse system sensors Polar heart rate monitoring system Polar heart rate chest strap (optional)
Intensity levels:	20
Stepping speed range	2 - 13 floors per minute
Pedal size	6 inches x 11 inches / 15.2 centimeters x 27.9 centimeters
Maximum step height	13.5 inches / 34.3 centimeters
Drive type:	Belt/alternator
Power Requirements:	Refer to Section 1.3 - <i>Setup, Electrical Power Requirements</i>
Accessory Tray:	Standard
Color:	Gray / Silver
Ports (1):	Type RJ45 Network ready connection
CATV (1):	F-type connector

ASSEMBLED DIMENSIONS:

Length 50 inches / 127 centimeters
Width 32 inches / 81.2 centimeters
Height 64.5 inches / 164 centimeters
Weight 170 pounds / 77 kilograms

SHIPPING DIMENSIONS:

Base

Length 52 inches / 132 centimeters
Width 37 inches / 94 centimeters
Height 32 inches / 81 centimeters
Weight 201 pounds / 91 kilograms

Console

Length 19 inches / 48.25 centimeters
Width 24 inches / 61 centimeters
Height 8 inches / 20.3 centimeters
Weight 15 pounds / 6.8 kilograms



M051-00K47-B047

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